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Rotorcraft Flight Control Design Using Quantitative Feedback Theory and Dynamic Crossfeeds

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A Thesis Presented to the Faculty of California Polytechnic State University San Luis Obispo

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In Partial Fulfilment of the Requirements for the Degree of Master of Science in Aeronautical Engineering

> bу Rendy P. Cheng January 30, 1995

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ABSTRACT

Rotorcraft Flight Control Design Using QFT and Dynamic Crossfeeds

Rendy P. Cheng January 30, 1995

A multi-input, multi-output controls design with robust crossfeeds is presented for a rotorcraft in near-hovering flight using Quantitative Feedback Theory (QFT). Decoupling Criteria are developed for dynamic crossfeed design and implementation. Frequency dependent performance metrics focusing on piloted flight are developed and tested on 23 flight configurations. The metrics show that the resulting design is superior to alternative control system designs using conventional fixed-gain crossfeeds and to feedback-only designs which rely on high gains to suppress undesired off-axis responses. The use of dynamic, robust crossfeeds prior to the QFT design reduces the magnitude of required feedback gain and results in performance that meets current handling qualities specifications relative to the decoupling of off-axis responses. The combined effect of the QFT feedback design following the implementation of low-order, dynamic crossfeed compensator successfully decouples ten of twelve off-axis channels. For the other two channels it was not possible to find a single, low-order crossfeed that was effective. This is an area to be investigated in future research.

ACKNOWLEDGMENTS

This research was funded by NASA Grant NCC 2-833. I am grateful for the support and facilities of the Rotorcraft and Powered Lift Branch for accomplishing my work.

Special thanks to Dr. Mark Tischler for his guidance and insight which gave me great appreciation for the research process.

I would also like to thank the faculty of Cal. Poly. San Luis Obispo for their traditional quality engineering education, which allowed me to experience a great spectrum of possible career opportunities in between the years of classes. I especially am grateful to Dr. Daniel Biezad for his experience and enthusiasm in research work which inspired me to find the same spirit in myself.

I dedicate this research to my dear friend Justine who is always helping me to view my life from a different perspective. As my goal to be an aeronautical engineer, I am trained not only to see what is on the surface but also to understand the inner working principles behind it. One thing she had taught me is that it is normal not to be too analytical. Sometimes, life is prettier this way.

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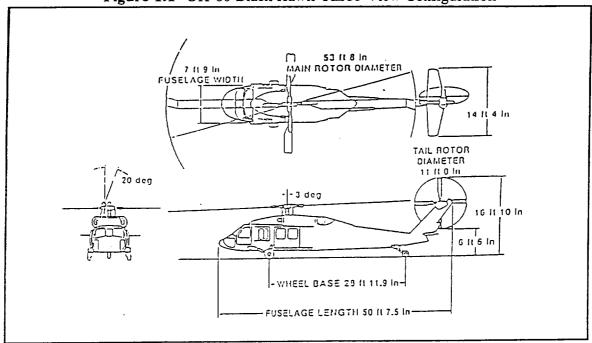
CHAPTER I INTRODUCTION

Background

Cross-coupling in near-hover condition is a characteristic problem for a helicopter. Cross-coupling occurs when an off-axis response develops as a result of an on-axis command. The UH-60 Black Hawk (see Figure 1.1) is representative of a helicopter with highly coupled motion because of its canted tail rotor that is located above the center of gravity. The Black Hawk will be used as the Rotorcraft Aircrew Systems and Controls Airborne Laboratory (RASCAL, see Figure 1.2), a joint U.S. Army / NASA program to evaluate proposed controls and systems concepts (ref. 2). One of the proposed control concepts is a robust hover control to be designed using Quantitative Feedback Theory (QFT) (ref. 3). QFT is a classical feedback control design method for robust compensation of uncertain plant transfer functions. This design method is suitable to the hover condition because the rotorcraft transfer function can change due to wind speed and direction, weight at hover, center of gravity location, and main rotor speed. QFT can be used on a multipleinput, multiple-output (MIMO) system if the system can be decoupled into several singleinput, single-output (SISO) systems. Therefore, the precursor to QFT robust feedback design is a robust crossfeed design. The classical approach to crossfeed design is the use of coupling numerator theory, which has been explained in detail in literature by McRuer(ref.4,5). An important conclusion of coupling numerator theory is that an ideal crossfeed can be calculated with constrained variables to decouple the degrees of freedom of a coupled system. Coupling numerator theory has been successfully applied in the YF-

16 Control Configured Vehicle (CCV) program (ref. 6) and the UH-60 Black Hawk Advanced Digital Optical Control System (ADOCS) program (ref.2). However, crossfeeds for these programs were calculated only for a nominal condition. Using a strategy called Mean Square Weighting (ref. 1), it has been possible in this research to determine dynamic crossfeeds for a large set of hovering flight conditions. Metrics developed in Reference 1 suggested when decoupling specified degrees of freedom were beneficial. The strategy and

Figure 1.1 UH-60 Black Hawk Three-View Configuration



tests proved effective on preliminary, linearized models of the RASCAL helicopter in hovering flight. Decoupled performance was evaluated by comparing off-axis responses with current handling quality specifications (ref. 7). Decoupling could have been achieved with high gain feedback, which as a plus adds robustness and disturbance rejection, but as a minus would have required high bandwidth systems that may excite structural modes and result in control limiting or even closed-loop instability. The use of crossfeeds, when properly applied, is shown here to relax the high gain required for decoupling without sacrificing performance or robustness. The general technique uses crossfeeds to cancel

off-axis outputs in the off-axis control channels. The concept of "constrained variables" (ref. 2) takes the approximate effects of the feedback loops not yet synthesized into account in the crossfeed design. The rotorcraft configurations representing a 4x4 decoupling problem for approximately 23 near-hover conditions were generated on FORECAST, the mathematical model for the Black Hawk that originated at Ames Research Center and modified at the University of Maryland (ref. 8). The configurations were weighted based on likelihood of occurrence. The models were then being calibrated with flight test data to obtain correct off-axis responses. The frequency range of interest for piloted angle rate commands was 1.0 to 10.0 rad/sec and for heave command from 0.2 to

Fault-toleranVfall-sale Full-authority, ilignt control system Safety pllot fly-by-wire actuators evaluation pilot cackolts Ш Color, wide heimet-maunted Complete instrumentation package integrated research ranging sensors and real-time System operator/ researcher stations and precision navigation system

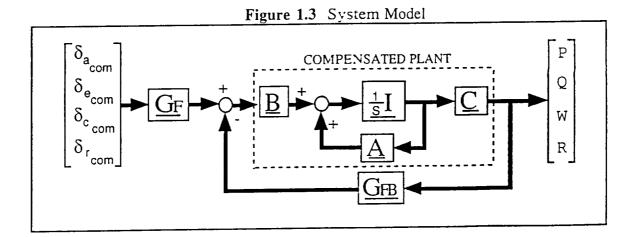
Figure 1.2 RASCAL Development Program

2.0 rad/sec. The effectiveness of the crossfeeds in decoupling was measured with the analysis tools developed in References 1 and 9. When the open-loop, off-axis average decoupling metric was greater that 20 dB, a crossfeed was not considered necessary since this represents significant attenuation (by a factor of 10) that already exists for that axis. A QFT controller was designed for the baseline model using the CAD package of Reference 13. A general application of this procedure without using crossfeeds may be found in Reference 14 (see Reference 15 for the most complete development of QFT). The robust

decoupling metric was used to compare and evaluate system performance with and without feedback.

Problem Definition

The focus of this study is to reduce the off-axis coupled responses through the crossfeed design and to improve the on-axis channels to achieve desirable handling qualities in 23 near-hovering flights using QFT control law design. The full-order helicopter dynamics such as engine model, rotor flapping mode, rotor lagging mode, dynamic inflow model, tail downwash, and tail sidewash are included to represent the cross-coupling more accurately. Cross-coupling characteristics are expected to vary greatly with range of flight conditions; therefore, the main purpose of this research is to achieve acceptable decoupling characteristics for flight speed of 15 knots around a nominal hovering point (0 knots). The final crossfeed design is then included in the UH-60 dynamic response as a pre-compensator for a RASCAL QFT control law design (see Figure 1.3). The additional feedbacks (G_{FB}) and filters (G_{F}) will shape the responses to meet a tracking performance and result desirable flying handling qualities.



Organization

This study is organized as follows. Chapter II is a review of literature containing coupling numerator theory and quantitative feedback theory including a brief summary of previous researchers. Chapter III contains the aircraft modeling, systems modeling, and range of flight configurations. Chapter IV contains the research procedures describing the robust crossfeed design. Chapter V concentrates on QFT design. In that chapter, the design point and tracking performance are specified, and the controllers and prefilters are designed to meet these specifications. Chapter VI is a decoupling performance analysis comparing the effectiveness of feedbacks and crossfeeds. The handling qualities analysis is also study in this chapter. The handling qualities and disturbance rejections were evaluated according to military rotorcraft specifications (ADS-33C). Chapter VII contains conclusions and recommendations for future research.

CHAPTER II LITERATURE REVIEW

Coupling Numerator Theory

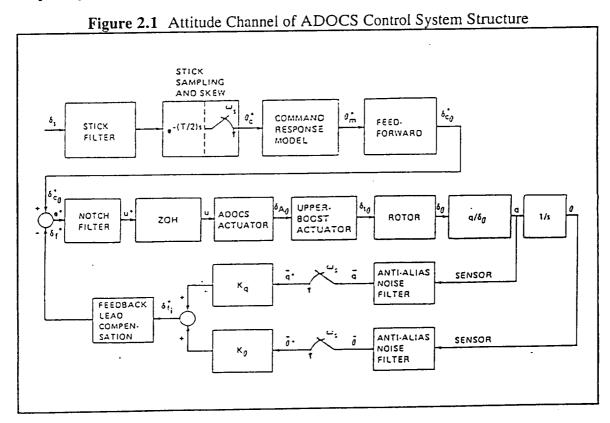
The classical approach to crossfeed design is the use of coupling numerator theory, which has been explained in detail in literature by McRuer (ref. 4,5). Coupling numerator theory has been successfully applied in the YF-16 Control Configured Vehicle (CCV) program (ref. 6) and the UH-60 Black Hawk Advanced Digital Optical Control System (ADOCS) program (ref.2). However, crossfeeds for these programs were calculated only for a nominal condition. The concept of "constrained variables" (ref. 2) is an important aspect of this approach. This concept allows the crossfeed design to consider the approximate effects of the feedback loops not yet synthesized at this stage of the control system formulation. In the cited reference, coupling numerator techniques were applied either to obtain crossfeeds for single design point models or to gain schedule as a function of key flight condition variables (e.g., airspeed, air density, gross weight, and vertical velocity as in ref. 10) but did not consider the problem of crossfeed design for highly uncertain systems. An important conclusion of coupling numerator theory is that an ideal crossfeed can be calculated with constrained variables to decouple the degrees of freedom of a coupled system. The current study combines coupling numerator theory with the QFT concept of uncertainty templates to yield an approach for robust crossfeed design.

Crossfeed Design: D. R. Catapang

Robust crossfeeds using the Mean Square Weighting (MSW) strategy were obtained using the process described in Reference 1. Analytical derivation of the crossfeeds for this system can be found in Reference 9 (page 10-14) and Reference 10. Templates illustrating model variation were generated on LCAP, a linear controls analysis program well suited for order reduction and graphical display of transfer functions (ref. 11). "Ideal" analytical crossfeeds were approximated using NAVFIT, a program that finds the best fit to magnitude and phase angle data using a transfer function of fixed order (ref. 12). Application of the MSW strategy to the set of hovering flight conditions resulted in two important outcomes. First, a "target" set of frequency dependent gains and phase angles was found, along with a NAVFIT transfer function approximation to those values, that favored clusters of points within frequency templates. The purpose of this "target" set is to ensure robust decoupling over the set of hover trim conditions. Second, "most influential" points were identified (see page 23 of Reference 9) for each template frequency that had the most effect on the "target" points at that frequency. The templates for the "most influential" points determined if a crossfeed is advisable between two channels (indicated by nonoverlapping templates) and, if so, whether or not is should be a dynamic or a static crossfeed (large vs. small variance in "target" points within the templates). The final, robust crossfeed between two channel (i.e., the NAVFIT approximate transfer function) was designed the "achievable" crossfeed. The set of "achievable" transfer functions, added as dynamic crossfeeds into the original hovering flight models, constituted the design baseline for the application of Quantitative Feedback Theory (QFT).

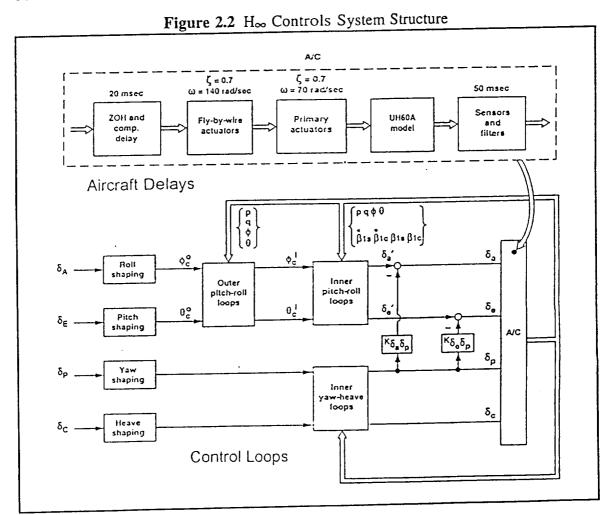
Digital Control of Highly Augmented Combat Rotorcraft: M. B. Tischler

The ADOCS, which was a demonstrator system (Figure 2.1) being tested on the UH-60 Black Hawk aircraft, is the first attempt to develop a full-flight-envelope, full- authority, digital fiber-optic flight control system (ref. 2). A high-bandwidth, model- following control system design is used to provided task-tailored handling qualities for a variety of missions. The attainable bandwidth of high-gain flight control systems has consistently been overestimated in design studies; this overestimation is generally not exposed until after hardware implementation and flight test. Equivalent time delays can be rapidly accumulated in the actuator/rotor system, filters, and software architecture used in modern combat rotorcraft. Therefore, careful design and analyses are needed to anticipated and minimize unnecessarily long delays. ADOCS architecture is redundant, and it lacks contribution to loop design.



H_∞ Helicopter Flight Control Law Design: M. D. Takahashi

The H_{∞} formulation allows somewhat straightforward adjustment of the weight functions to meet design goals (ref. 18). The crossover frequency is determined by the sensitivity weight function, while the closed-loop robustness is determined by the complementary sensitivity weight function, and the control weight function determines the relative size of the feedback gains. This framework facilitates design to the quantitative low speed requirements of the modern combat rotorcraft handling qualities specification, ADS-33C.

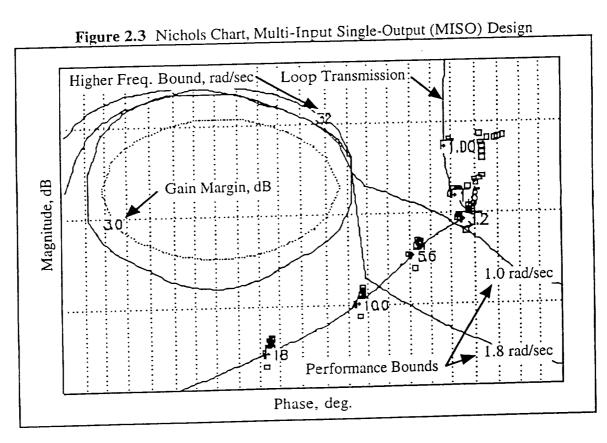


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The inner loop manages the disturbance rejection requirements through the adjustment of the high frequency crossover behavior. The low-gain outer-loop feedbacks (Figure 2.2) manage the low frequency pole-placement requirements. Feedforward shaping allows the response requirements to be met.

QFT Rotorcraft Control System Design (No Crossfeeds): R. A. Hess

The QFT control system design has developed, and it provided a flight control system which meets specified quantitative performance criteria. The optimum QFT design is one in which the loop transmission lies on the appropriate boundary on a Nichols Chart at each frequency (ref. 14). These boundaries (Figure 2.3) are the combination results of tracking, disturbance rejection requirements, and stability margins. In QFT design, control cross-couplings are considered as the disturbances which are minimized by QFT design process.



In Hess's study, the rotorcraft model does not include the rotor and actuator dynamics, and it has shown the flight control system of a BO-105C rotorcraft for an airspeed range from 0 to 100 kts. Since this QFT design does not have the dynamic crossfeeds, Hess's QFT controllers tend to have higher-order (second- & third-order) comparing to the simple constant gain implemented in this research.

Quantitative Feedback Theory

QFT is a classically based feedback control design method for robust compensation of uncertain plant transfer functions (ref.3, 15, 16). The method is well suited to the rotorcraft flight control problems because it directly addresses costs including actuator limiting, sensor noise amplification, and loss of stability robustness. The benefits of feedback are performance robustness, stability, and disturbance rejection.

In QFT, aircraft dynamics uncertainties are modeled in direct terms of gain and phase response variation ("uncertainty templates") associated with the family of design points to be included. As such, the QFT problem formulation is very well suited to the helicopter problem, where sophisticated simulations provide a large family of single point dynamic models as a function of physical parameters such as wind speed and direction, weight at hover, center of gravity location, moments of inertia, main rotor speed, and aircraft turn rate. It is impractical to gain schedule the control system compensation as a function of the many parameters that affect aircraft dynamics; also many of these parameters are not measurable in-flight. Therefore, a large degree of uncertainty of aircraft dynamic will exist that must be included in the design. Dynamics variations are generally most significant for helicopter near-hovering flight, while control power is generally at a minimum level due to the lack of airspeed. These factor combine to make the hover condition flight control design a most challenging problem for the application of QFT techniques.

CHAPTER III AIRCRAFT & SYSTEMS MODELS

Helicopter Mathematical Model: "FORECAST"

The configuration used here is a UH-60 Black Hawk, which is a four-blade, articulated rotor, utility helicopter. The linear mathematical models are generated from the model described in Reference 19. This model represents the helicopter as a six degrees-of-freedom rigid fuselage with rigid rotor blades each with a flap and lag degree of freedom. No forward velocity, lateral velocity, and yaw angle are included in this model since they have low frequency responses which are not within frequency of interest.

The linear design model has 45 states that 6 states are attributable to the body motion, 16 states define the flap and lag motions of the rotor (collective, sine, and cosine), 2 states describe the dynamic twist, 4 states represent the dynamic inflow, 6 states define the engine dynamics, 8 states describe the primary servo dynamic, 2 states define the downwash, sidewash of the tail rotor, and one state defines the blade azimuth error. The details of the linear model states are presented in the Appendix A. Because of the software limitation, 26 out of 45 states are linearized using average linearization method (ref. 20). Although these 26 states have been linearized, the effect of these states is shown through remain 19 states.

The nominal flight condition is in hover at a gross weight of 16,825 lb with the air density at a standard sea level value of 0.002377 slug/ft³ and the rotor speed set at 27 rad/sec. Other flight conditions near hovering are explained in next section.

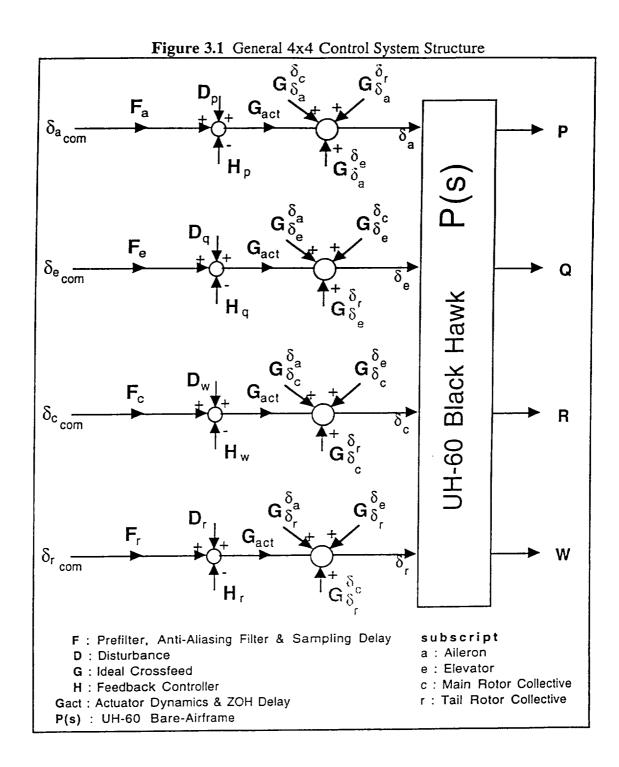
Variation of Configurations

The "Forecast" simulation is capable of generating large families of linear models over a wide range of flight and configuration conditions. The current study includes the nominal hover operating point plus 22 off-nominal points. The 23 configurations include variations in trim airspeed (longitudinal and lateral), rotor RPM, aircraft weight, center of gravity, turning rate, climb speed, and descending speed. For this study, the configurations considered are shown in Appendix B. The configurations were put into groups. Each group was given a weighting to signify the influence of each configuration in the group on crossfeed design and decoupling evaluation as shown in Table I.

Table I. Variation of Configurations

Configurations	Weighting	
1, 2, 3, 7, 9	1.0	
6, 8, 14, 15	1.0	
4, 5, 10, 12, 13, 16,18~25	0.3	
	1, 2, 3, 7, 9	

The final flight control system design will be based on the FORECAST model using the entire family of 23 configurations. The 4x4 control system for 23 near-hover conditions was investigated, and its general control system structure is shown in Figure 6. In this diagram, G's are representing the crossfeeds where $G_{\delta_c}^{\delta_a}$ is the roll-from-heave ideal crossfeed, H's are the feedback controllers, D's are the disturbances, and F's are the prefilters. It is possible to design 12 crossfeeds for the 4x4 system as shown in Figure 3.1; however, it is desired to identify which crossfeeds are necessary or possible to design. Analysis of bare-airframe coupling assisted in this identification process. The detail of this identification process will shown in Chapter IV.



With the cross-coupling now effectively suppressed by the crossfeeds, this multiple-input, multiple-output (MIMO) system is then decoupled into four single-input, single- output (SISO) systems. QFT techniques can applied to the compensated SISO system to synthesize feedback H, controller G, and prefilter F elements of the control system that satisfy the design specifications.

Digital Control System Emulation

The framework and the aircraft dynamics are shown in Figure 3.2. A common method in digital flight control system design is to select the compensation based on a equivalent analog block diagram. Approximating effects of the digital-to analog converter (ZOH), signal sampler, anti-aliasing filter, and computational delay form the basis of this emulation method (see Figure 3.2, bold frame). The most important contributions to the time-delay for a digital system and their approximated transfer functions are shown in Table II. The aircraft dynamic include the UH-60 dynamics and two sets of actuator dynamics, which represent the fly-by-wire driver actuators and UH-60 primary actuator. The total loop time delay of system is 145 msec.

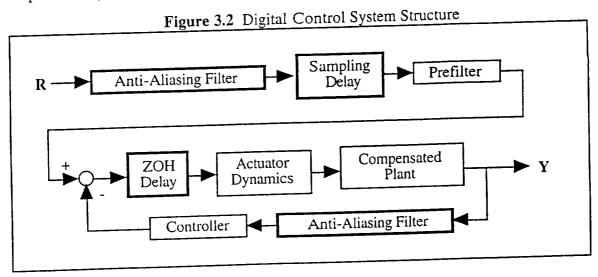


Table II. Digital Control System Component Time-Delay

Table II. Digital Control System Component Anna 2 3				
	Time-Delay Periods, msec	Transfer Functions		
Time-Delay Types		1521 1		
Actuator Dynamics	36	[0.7, 39]		
	15	<u>-(-133.33)</u> ₂		
Computation Delay		(133.33)		
& ZOH		6084		
	18	[0.7, 78]		
Anti-Aliasing Filter		-(-200)		
Sampler Delay	10	(200)		
		3		
Rotor Dynamics	66			

There are three advantages (ref. 2) of this emulation approach:

- (1) Emulation yields a flyable, continuous controller.
- (2) Structural and stability properties of the controller dynamics are invariant with respect to the sample-time parameter.
- (3) Sample rate estimates based on this approach are conservative, and the resulting digital control software is generally flyable.

The limitations of the emulation approach are as follows:

- (1) There is no way of detecting when the time-delay and analog-to-discrete transformations are beginning to introduce significant errors into the analysis and
- (2) There is no information on actuator responses to the zero-order-hold command signal.
- (3) No information is available on the effects of aliasing.
- (4) Design by emulation yields a conservative choice of sample rate in order to validate the continuous-to-discrete approximations.
- (5) There is no information on the sensitivity of the z-plane performance characteristics to changes in timing and word length.

¹ $[\xi, \omega] = [s^2 + 2\xi \omega s + \omega^2]$

^{2 (}a) = (s + a)

³ Rotor dynamics time delays have included in the Forecast helicopter model.

CHAPTER IV CROSSFEED ANALYSIS

Frequency Range of Interest for Heave & Rate Responses

The frequency range of interest for piloted angle rate commands (δa , δe , δr) was 1.0 to 10.0 rad/sec and for heave command (δc) from 0.2 to 2.0 rad/sec. These ranges were determined experimentally from the autospectrum of pilot inputs during the ADOCS study (ref. 20). Note that 2 to 10 rad/sec was used in Reference 1; however, 1 to 10 rad/sec was used in this study.

Uncompensated Responses

The uncompensated responses are responses of the bare-airframe dynamics which included the original mechanical control mixer box of the UH-60. The equations (Table III, IV, V, VI) shown the uncompensated and compensated rotorcraft responses in form of coupling numerator. In these equations, the symbol N and G represent the coupling numerator and crossfeed element respectively. The constrained variables (ref. 2) takes the approximate effects of the feedback loops not yet synthesized into account in the crossfeed design. The uncompensated solutions can be obtained simply set the crossfeed element G equal to zero. As discuss in previous chapter, 23 configurations were linearized. These linearizations result in a unique characteristic equation for each type of constrain. These characteristic equation and their respective coupling numerators may be found using software for control system analysis such as LCAP (ref. 11)

Table III. Lateral Cyclic, δa, Input Responses

Control Coupling	Off-Axis	On-Axis
Pitch / Roll (Yaw constrained)	$ \left[\frac{q}{\delta_a}\right]_{\delta_r}^r = \frac{N_{\delta_a}^q \tilde{f}_r + G_{\delta_a}^{\delta_e} N_{\delta_c}^q \tilde{f}_r + G_{\delta_a}^{\delta_c} N_{\delta_c}^q \tilde{f}_r}{N_{\delta_r}^r} $	$\left[\frac{p}{\delta_a}\right]_{\delta_r}^r = \frac{N_{\delta_a\delta_r}^p}{N_{\delta_r}^r}$
Yaw / Roll (Pitch constrained)	$ \left[\frac{r}{\delta_a}\right]_{\delta_e}^q = \frac{N_{\delta_a\delta_e}^r + G_{\delta_a}^{\delta_e} N_{\delta_e\delta_e}^r + G_{\delta_a}^{\delta_c} N_{\delta_c\delta_e}^r}{N_{\delta_e}^q} $	$\left[\frac{p}{\delta_a}\right]_{\delta_e}^q = \frac{N_{\delta_a \delta_e}^p}{N_{\delta_e}^q}$
Heave / Roll (Pitch & Yaw constrained)	$\left[\frac{\underline{w}}{\delta_a}\right]_{\delta_e \delta_r}^{q r} = \frac{N_{\delta_a \delta_e \delta_r}^{w q r} + G_{\delta_a}^{\delta_c} N_{\delta_c \delta_e \delta_r}^{w q r}}{N_{\delta_e \delta_r}^{q r}}$	$\left[\frac{p}{\delta_a}\right]_{\delta_e \delta_r}^{q r} = \frac{N_{\delta_a \delta_e \delta_r}^{p q r}}{N_{\delta_e \delta_r}^{q r}}$

Table IV. Longitudinal Cyclic, δe, Input Responses

Table IV. Longitudinal Cyclic, 66, input stopped		
Control Coupling	Off-Axis	On-Axis
Roll / Pitch (Yaw constrained)	$ \left[\frac{p}{\delta_e}\right]_{\delta_r}^r = \frac{N_{\delta_e}^p \delta_r}{N_{\delta_e}^p \delta_r} + G_{\delta_e}^{\delta_a} N_{\delta_a}^p \delta_r + G_{\delta_e}^{\delta_e} N_{\delta_c}^p \delta_r}{N_{\delta_r}^r} $	$\left[\frac{\mathbf{q}}{\delta_{e}}\right]^{r}_{\delta_{r}} = \frac{N_{\delta_{e}}^{q} \delta_{r}}{N_{\delta_{r}}^{r}}$
Yaw / Pitch (Roll constrained)	$\begin{bmatrix} \underline{\mathbf{r}} \\ \delta_{e} \end{bmatrix}_{\delta_{a}}^{p} = \frac{N_{\delta_{e}\delta_{a}}^{r} + G_{\delta_{e}}^{\delta_{a}} N_{\delta_{a}\delta_{a}}^{r} + G_{\delta_{e}}^{\delta_{c}} N_{\delta_{c}\delta_{a}}^{r}}{N_{\delta_{a}\delta_{a}}^{p}}$	$\left[\frac{q}{\delta_{\text{e}}}\right]_{\delta_{\text{a}}}^{p} = \frac{N_{\delta_{\text{e}}\delta_{\text{a}}}^{q}}{N_{\delta_{\text{a}}}^{p}}$
Heave / Pitch (Roll & Yaw constrained)	$ \left[\frac{\underline{w}}{\delta_e} \right]_{\delta_a \delta_r}^{p r} = \frac{N_{\delta_e \delta_a}^{w p r} + G_{\delta_e}^{\delta_c} N_{\delta_c \delta_a}^{w p r}}{N_{\delta_a \delta_r}^{p r}} $	$\left[\frac{q}{\delta_e}\right]^{p r}_{\delta_a \delta_r} = \frac{N_{\delta_e \delta_a \delta_r}^{q p r}}{N_{\delta_a \delta_r}^{p r}}$

Table V. Tail Rotor Collective, δr , Input Responses

14	Die V. Tall Rotol Competition	
Control Coupling	Off-Axis	On-Axis
Control Coupling	δ an $-\delta$ $\to 0$	Nra
Pitch / Yaw		$\left[\underline{r}\right] P = \frac{r \cdot o_r o_a}{r}$
(Roll constrained)	NTD	$\left[\delta_{r}\right]_{\delta_{a}} N_{\delta}^{p}$
	$\left[\delta_{r}\right]_{\delta_{a}}$ $N_{\delta_{a}}^{p}$	- Va
Roll / Yaw	$NPq + C^{\delta_2} NPq + C^{\delta_c} NPq$	$N_{\delta_r \delta_a}^{r q}$
	$[p]q = \frac{11\delta_r\delta_e + O\delta_r + O\delta_a\delta_e + O\delta_r + O\delta_c\delta_e}{11\delta_a\delta_e + O\delta_r + O\delta_c\delta_e}$	$\left \frac{1}{2} \right ^{4} = \frac{1}{\sqrt{2}}$
(Pitch constrained)	$\begin{bmatrix} \overline{\delta_{r}} \end{bmatrix}_{\delta_{e}}$ $N_{\delta_{e}}^{q}$	$\left[\delta_{\rm r} \right] \delta_{\rm e} = N_{\delta_{\rm e}}^{\rm q}$
	Cori 0e S 2	NEPG
Heave / Yaw	$\int_{C} \int_{C} N_{\delta,\delta}^{wp} \int_{\delta}^{q} ds + G_{\delta,\delta}^{oc} N_{\delta,\delta,\delta}^{wp} \int_{C}^{q} ds$	$[\underline{r}] p q = \frac{1 \delta_r \delta_a \delta_e}{1 \delta_r \delta_a \delta_e}$
(Roll & Pitch	$\left[\frac{\mathbf{W}}{\mathbf{A}} \right] \mathbf{p} \mathbf{q} = \frac{\mathbf{r} \cdot \mathbf{o}_{r} \mathbf{o}_{a} \mathbf{o}_{e}}{\mathbf{r} \cdot \mathbf{o}_{r} \mathbf{o}_{r} \cdot \mathbf{o}_{c} \mathbf{o}_{a} \mathbf{o}_{e}}$	$\left[\delta_{r} \right] \delta_{a} \delta_{e} \qquad N_{\delta_{a} \delta_{e}}^{p q}$
i '	$[\delta_{\rm r}] \delta_{\rm a} \delta_{\rm e}$ $N \delta_{\rm a} \delta_{\rm e}$	- Oave
constrained)	$\left[\left[\delta_{\mathrm{r}}\right]_{\delta_{\mathrm{a}}\delta_{\mathrm{e}}}\right] = N_{\delta_{\mathrm{a}}\delta_{\mathrm{e}}}^{\mathrm{F}}$	toris oade - oade

Table VI. Main Rotor Collective, δc, Input Responses

Control Coupling	Off-Axis	On-Axis
Pitch / Heave	$\int_{\mathbb{R}^3} R^{\frac{1}{2}} N^{\frac{1}{2}} P^{\frac{1}{2}} + G^{\frac{1}{2}} N^{\frac{1}{2}} P^{\frac{1}{2}}$	$[\underline{w}] p r = \frac{N_{\delta_c \delta_a \delta_r}^{w p t}}{1}$
(Roll & Yaw	$\left \left[\frac{\mathbf{q}}{\mathbf{s}} \right] \right _{\mathbf{s}}^{\mathbf{p}} = \frac{\mathbf{N} \delta_{\mathbf{c}} \delta_{\mathbf{a}} \delta_{\mathbf{r}} + \mathbf{O} \delta_{\mathbf{c}} + \mathbf{N} \delta_{\mathbf{c}} \delta_{\mathbf{a}} \delta_{\mathbf{r}}}{\mathbf{N}^{\mathbf{p}} \mathbf{r}}$	$\begin{bmatrix} \frac{\partial}{\partial c} \end{bmatrix}_{\delta_a \delta_r} = \frac{1}{N_{\delta_a \delta_r}^{p}}$
constrained)	$\left[\left[\delta_{c}\right]_{\delta_{a}\delta_{r}} N_{\delta_{a}\delta_{r}}^{p}\right]$	a 1 •a•1
Roll / Heave	$N_{pq}^{pq} + G_{pq}^{\delta_a} N_{pq}^{pq}$	$[\underline{w}] q r = \frac{N_{\delta_c \delta_e \delta_r}^{wq r}}{N_{\delta_c \delta_e \delta_r}^{wq r}}$
(Pitch & Yaw	$\left \left[\frac{p}{s} \right]^{q r} \right = \frac{N \delta_c \delta_e \delta_r + O \delta_c}{N^{q} r}$	$\left[\frac{N}{\delta_c}\right]_{\delta_e\delta_r} = \frac{1}{N_{\delta_e\delta_r}^{q}}$
constrained)	$\left[\delta_{\rm c}\right]_{\delta_{\rm e}\delta_{\rm r}} \qquad N_{\delta_{\rm e}\delta_{\rm r}}^{\rm q}$	- wp C -
Yaw / Heave	$N_{s}^{r} \stackrel{p}{\circ} q + G_{s}^{\delta_{r}} N_{s}^{r} \stackrel{p}{\circ} q$	wpqr_Nochabedr
(Roll & Pitch	$\begin{bmatrix} \frac{\Gamma}{S} \end{bmatrix} p \stackrel{Q}{=} \frac{1 \cdot \delta_c \delta_a \delta_e}{1 \cdot \delta_c \delta_a \delta_e} = \frac{1 \cdot \delta_c \delta_a \delta_e}{1 \cdot \delta_c \delta_a \delta_e}$	$\left[\frac{\delta_c}{\delta_c}\right]_{\delta_a\delta_e\delta_r} = \frac{N_{\delta_e\delta_a\delta_r}^{q}}{N_{\delta_e\delta_a\delta_r}^{q}}$
constrained)	$\begin{bmatrix} \overline{\delta}_c \end{bmatrix}_{\delta_a \delta_e} \begin{bmatrix} N_{\delta_a \delta_e}^{p q} \end{bmatrix}$	O _e O _a or

Bare-Airframe Decoupling Performance Metrics

Analysis of bare-airframe coupling based on coupling numerator method assisted in this identification process. Metrics developed in Reference 1 indicated when decoupling specified degrees of freedom was beneficial. It is possible to design 12 crossfeeds for the 4x4 system; however, it is desired to identify which crossfeeds are necessary or possible to design. The average results of the bare-airframe coupling for all 23 configuration evaluated by program "Metric" is shown in Figure 8. As shown in Figure 4.1, Pitch Rate-, Heave-, Yaw Rate-from-aileron command (denoted as Q/a, W/a, R/a), Yaw Rate-from-elevator command (denoted as R/e), and Heave-from-rudder command (denoted as W/r) all have the decoupling metric of 20 dB or above, which means that a crossfeed is not considered necessary for this channel since this represents significant attenuation (by a factor of 10) which already exists for that axis. Therefore, the crossfeed design will proceed without these 5 channels.

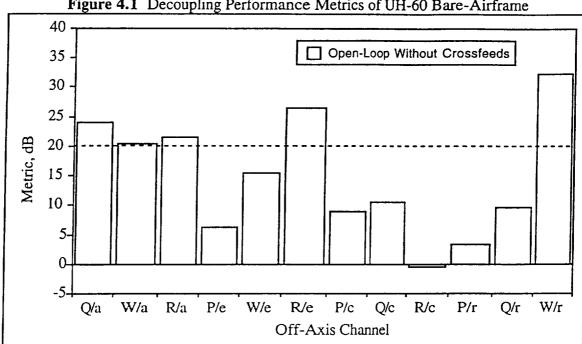


Figure 4.1 Decoupling Performance Metrics of UH-60 Bare-Airframe

Ideal Crossfeed

The ideal crossfeed is a mathematical solution (see Figure 4.2) solved directly from the equations in Table III, IV, V, VI for 23 configurations which were obtained using the LCAP (Linear Control Analysis Program). Study done in Reference 9 indicated that the "ideal" crossfeeds are unstable, high-order transfer functions which are not practical. Practical, stable, dynamic crossfeeds are obtained by approximating the ideal crossfeeds with low-order equivalent transfer function over the frequency range of interest. The loworder crossfeed fit results obtained from NAVFIT (ref. 12) and the tail works about loworder crossfeeds are discussed in next section.

Figure 4.2 Sample Equations of the Ideal Crossfeed

Ideal Heave-from-Roll Crossfeed
$$N_{\delta_a}^{w_r} \delta_r \delta_e + G_{\delta_a}^{\delta_c} N_{\delta_c}^{w_r} \delta_r \delta_e = 0$$

$$N_{\delta_{a}}^{\text{wr}} \delta_{r}^{\text{q}} + G_{\delta_{a}}^{\text{se}} N_{\delta_{c}}^{\text{se}} \delta_{r}^{\text{q}} \delta_{e} = 0$$

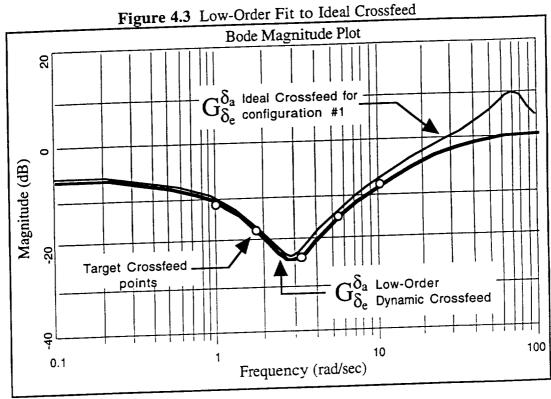
$$\Rightarrow G_{\delta_{a}}^{\delta_{c}} N_{\delta_{c}}^{\text{wr}} \delta_{r}^{\text{q}} \delta_{e} = -N_{\delta_{a}}^{\text{wr}} \delta_{r}^{\text{q}} \delta_{e} \Rightarrow G_{\delta_{a}}^{\delta_{c}} = -\frac{N_{\delta_{a}}^{\text{wr}} \delta_{r}^{\text{q}} \delta_{e}}{N_{\delta_{c}}^{\text{wr}} \delta_{r}^{\text{q}} \delta_{e}} \Rightarrow G_{\delta_{a}}^{\delta_{c}} = -\frac{N_{\delta_{a}}^{\text{wr}} \delta_{r}^{\text{q}} \delta_{e}}{N_{\delta_{c}}^{\text{wr}} \delta_{r}^{\text{q}} \delta_{e}}$$

Ideal Pitch-from-Roll Crossfeed

$$\begin{array}{l} \text{ch-from-Roll Crossfeed} \\ N_{\delta_a}^q \bar{\delta}_r + G_{\delta_a}^{\delta_e} N_{\delta_e}^q \bar{\delta}_r + G_{\delta_a}^{\delta_c} N_{\delta_c}^q \bar{\delta}_r = 0 \\ \Rightarrow G_{\delta_a}^{\delta_e} N_{\delta_e}^q \bar{\delta}_r = -N_{\delta_a}^q \bar{\delta}_r - G_{\delta_a}^{\delta_c} N_{\delta_c}^q \bar{\delta}_r \Rightarrow G_{\delta_a}^{\delta_e} = \frac{-N_{\delta_a}^q \bar{\delta}_r - G_{\delta_a}^{\delta_c} N_{\delta_c}^q \bar{\delta}_r}{N_{\delta_e}^q \bar{\delta}_r} \\ = \frac{-N_{\delta_a}^q \bar{\delta}_r - \left[-\frac{N_{\delta_a}^w \bar{\delta}_r \bar{\delta}_e}{N_{\delta_c}^w \bar{\delta}_r \bar{\delta}_e} \right] N_{\delta_c}^q}{N_{\delta_c}^q \bar{\delta}_r} = \frac{-N_{\delta_a}^q \bar{\delta}_r N_{\delta_c}^w \bar{\delta}_r \bar{\delta}_e}{N_{\delta_c}^q \bar{\delta}_r \bar{\delta}_e} N_{\delta_c}^q \bar{\delta}_r}{N_{\delta_c}^q \bar{\delta}_r \bar{\delta}_e} N_{\delta_c}^q \bar{\delta}_r}$$

Low-Order Approximation of the Ideal Crossfeed

In QFT loop-shaping terminology, the performance characteristics of a crossfeed apply not only to a single design configuration but to a "specified set" of configurations. This single crossfeed, appropriately selected for a set of configurations, is called the "target" compensation, and the low-order approximation to this "target" is called the "achieved" compensation (ref. 9). The selection of target points for all 23 configurations are based on MSW strategy and coupling variance (ref. 9). Figure 4.3 is a frequency plot for configuration #1 (hover) showing the accuracy of the low-order dynamic approximation to the roll-from-elevator target points. The simple low-order roll-from-elevator dynamic crossfeed ($G_{\delta_c}^{\delta_a}$, the bold curve) which generated from NAVFIT matches the ideal result (the thin curve) well within the frequency range of interest (1 to 10 rad/sec).



All 7 low-order dynamic crossfeed are obtained in similar method and their results are shown in Table VII. Notice that all but one of the resulting crossfeeds were implemented using transfer functions instead of fixed-gains to ensure robust decoupling. Figure 4.4~4.10 shows the templates analysis for necessary crossfeeds. Frequency templates, low-order crossfeed fit, and ideal crossfeed is shown on a Nichols Chart of each crossfeed analysis. The frequency templates are constructed by connecting the influential points. Influential points are identified by evaluating the sensitivity of the MSW target crossfeed for a certain template by moving an ideal crossfeed points ±1 dB or ±10 deg. and then recalculating the MSW target crossfeed (ref. 9) If the MSW target crossfeed moves ±0.05 dB or ±0.5 deg. the ideal crossfeed point is considered influential. Notice that neither the target points nor the low-order crossfeed is calculated base on the influential points. Influential points are only used to illustrate the templates. Table VIII identifies features of the crossfeed templates in Figure 4.4~4.10.

Figure 4.4 is the plot of templates for roll-from-elevator crossfeed and the thick black curve represents the low-order approximation of the target crossfeeds. The ideal crossfeed points at frequency of 3.162 rad/sec. has very large scatter which significantly affects the accuracy of the low-order roll-from-elevator crossfeed fit. Figure 4.6 is the plot of templates containing ideal crossfeed point for roll-from-collective crossfeed. Similar to roll-from-elevator crossfeed, it has a large scatter ideal crossfeed points at frequency of 1.125 rad/sec.

Figure 4.5 is the plot of templates containing ideal crossfeed point for heave-fromelevator crossfeed. There is no practical effective low-order transfer function for this set of templates because the template shapes are large in relation to the small dispersion of the target crossfeed which indicating excessive variance in the ideal crossfeed data. Although the target points can be fit with a low-order crossfeed, the target crosseeds do not fully represent the ideal crossfeeds; therefore, the effectiveness of this low-order crossfeed is reduced.

Figure 4.8 is the plot of templates containing ideal crossfeed point for yaw-from-collective crossfeed. This channel has the worse off-axis response that is directly related to the engine dynamics. In the Figure 4.8, all 23 flight configurations have very small variations in both magnitude and phase. The advantage of use dynamic crossfeed has successfully demonstrated in this channel. The decoupling performance metric for this channel without the crossfeed is -0.46 which means the average magnitude of off-axis responses are stronger than the on-axis responses. The effectiveness of this crossfeed is discuss in next section.

Figure 4.9 is the plot of templates containing ideal crossfeed point for roll-from-rudder crossfeed. A low-order transfer function can be fit through the templates, but a static crossfeed is sufficient because the target crossfeeds vary little in magnitude.

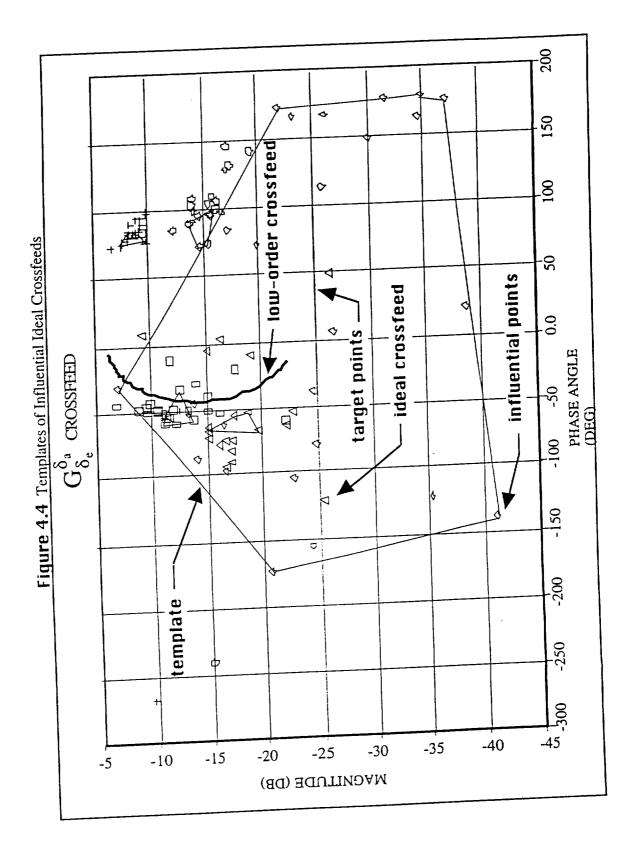
The final seven resultant low-order dynamic crossfeeds are implemented in program MATLAB, and its simulation block diagram is shown in Figure 4.11. The results of the compensated open-loop system is discussed in next section.

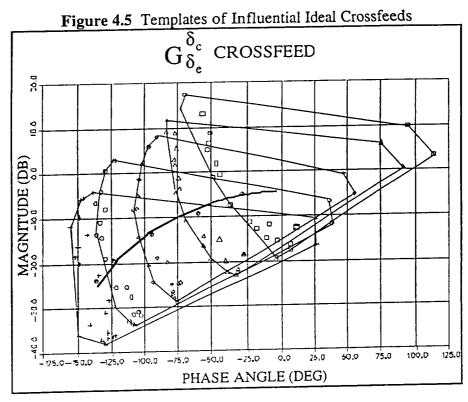
Table VII. Low-Order Dynamic Crossfeeds

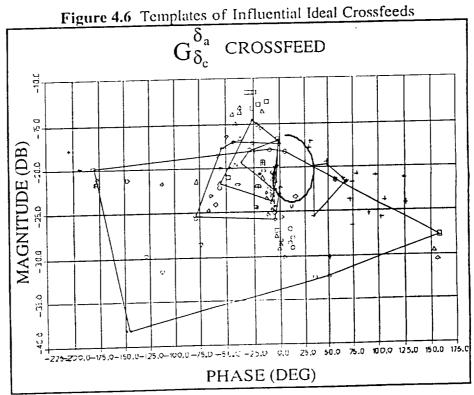
Table VII. Low-Order Dynamic Grossless				
Off-Axis	Transfer Function			
	1.1829 [0.3, 3.0] (0.6812)(30)			
$\frac{\delta_c}{\sigma \delta_c}$	6.5032 (1.5712)(6.9965)			
$G_{\delta_c}^{\mathfrak{sc}}$	0.01536 [0.9487, 4.5915]			
$G_{\delta_a}^{\delta_a}$	[0.5475, 1.7705]			
$G_{\delta_{\mathrm{c}}}^{\delta_{\mathrm{a}}}$ $G_{\delta_{\mathrm{c}}}^{\delta_{\mathrm{c}}}$ $G_{\delta_{\mathrm{c}}}^{\delta_{\mathrm{c}}}$ $G_{\delta_{\mathrm{c}}}^{\delta_{\mathrm{a}}}$ $G_{\delta_{\mathrm{c}}}^{\delta_{\mathrm{c}}}$ $G_{\delta_{\mathrm{c}}}^{\delta_{\mathrm{c}}}$ $G_{\delta_{\mathrm{c}}}^{\delta_{\mathrm{c}}}$	0.1688 [0.3519, 1.0825] (0.4834)(3.0)			
$\delta_{\rm c}$	-0.1827 (6.0) [0.3120, 2.3669]			
U_{δ_c}	0.3377			
$G_{\delta_r}^{\delta_a}$	0.3311			
$\delta_{\rm e}$	<u>4.2087</u> (9.4877)			
$G_{\delta_{r}}$	(),			

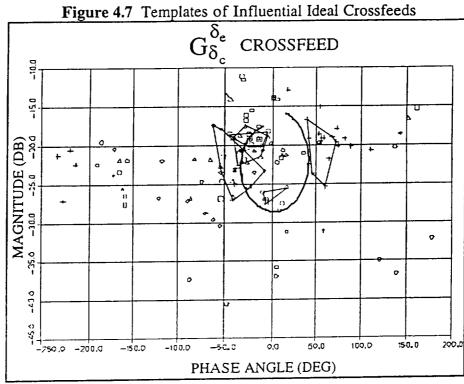
Table VIII. Features of Crossfeed Templates

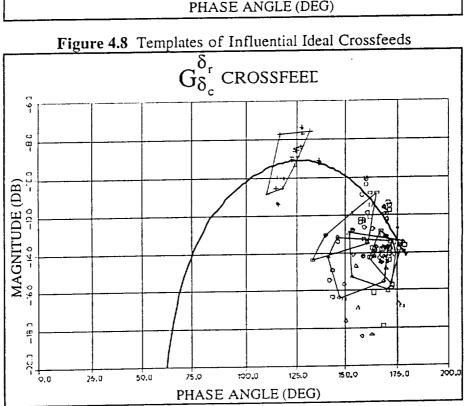
Table VIII. Features of Frequency, rad/sec				
Symbol	Feature	P, Q, R Channel	Heave Channel	
3911001	ω,	1.000	0.200	
\triangle	ω_1	1.778	0.356	
	ω_2	3.162	0.623	
	ω_3	5.623	1.125	
0	ω_4	10.000	2.000	
+				
Ψ	Target Crossfeed			
屋	Static Crossfeed			

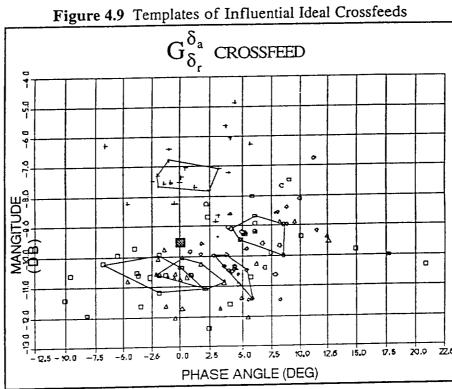












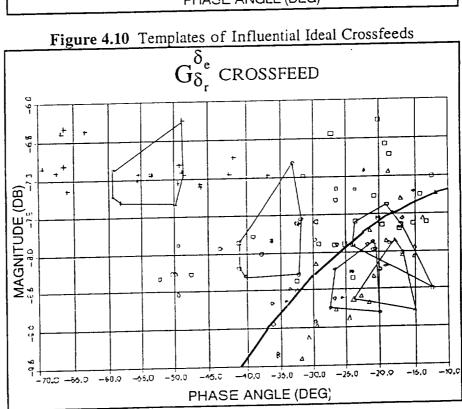
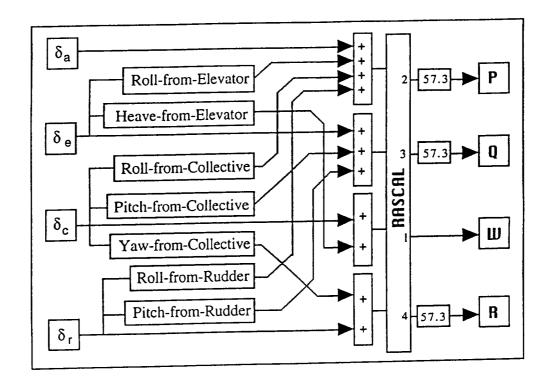
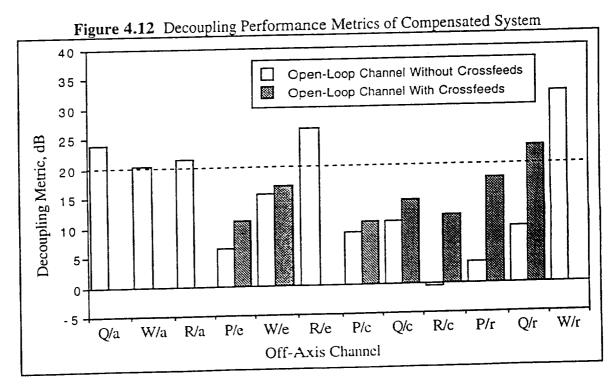


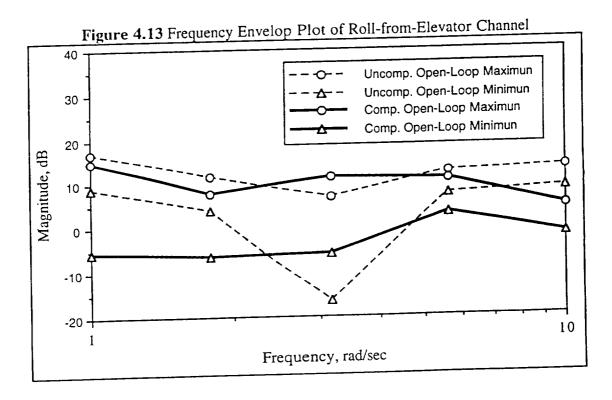
Figure 4.11 Low-Order Dynamic Crossfeeds Block Diagram

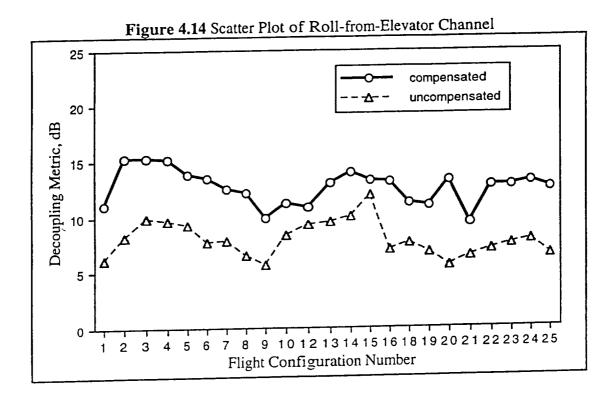




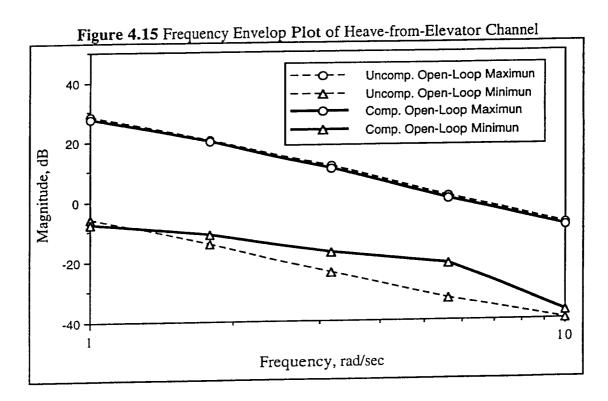
Compensated Responses

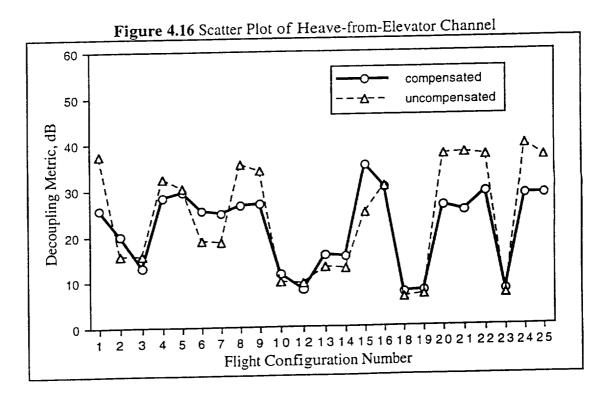
The decoupling performance metrics of the open-loop system with crossfeeds is shown in Figure 4.12. Notice that very little improvement in heave-from-elevator, roll-from-elevator crossfeeds and dramatic improvement in yaw-from-collective, roll-from-rudder, pitch-from-rudder crossfeeds. The frequency envelope plot of roll-from-elevator channel (Figure 4.13) shows the average decoupling improvement over entire frequency range of interest (1~10 rad/sec) except at 3.162 rad/sec. In template analysis discuss in previous section, the problem at frequency of 3.162 has foreseen. Since the frequency envelope plot only display the average decoupled magnitude, the difference in standard deviation between uncompensated, nominal, and MSW response can best be visualized on scatter plots (Figure 4.14). In Figure 4.14, it shows the decoupling metric of all 23 configurations have been improved.



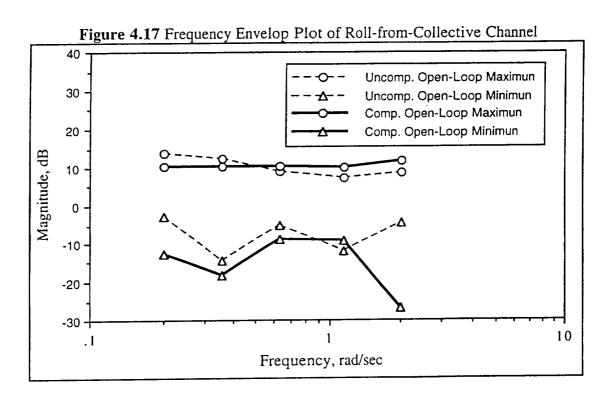


In Figure 4.15, the frequency envelope plot of heave-from-elevator channel shows little improvement in the upper bound and it has worsen in the lower bound. The scatter plot (Figure 4.16) also presents little improvement for most of cases. The main reason of this low-order crossfeed inefficiency is caused by the huge templates which can not represented thoroughly by the target points. Although a low-order crossfeed can be fit through the target points, it does not mean this crossfeed will work since the target points does not fully representing all 23 configurations. As a new agent for next research study, an new method of calculating the target points for the huge template channels should be developed. One benefit can be gain from this new method is a larger set of plant selection can be incorporate into the study to cover a wider spectrum of flight conditions.





Similar to heave-from-elevator channel, the frequency envelope plot of roll-from-collective channel (Figure 4.17) also shows little improvement. The main reason for this insufficiency is not all caused by the poor representation of target points but mostly caused by the over-lapping of the templates. One can say a simple fixed gain can be used since most of the target points are cluster in a small zone. This observation is inaccurate. It is true that most of the target points are in cluster, but phase shift in the template variation are too much for a simple fixed gain to handle. The scatter plot (Figure 4.16) also indicates a little improvement for most of cases.



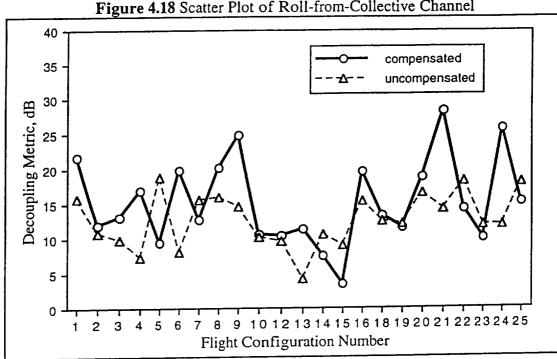
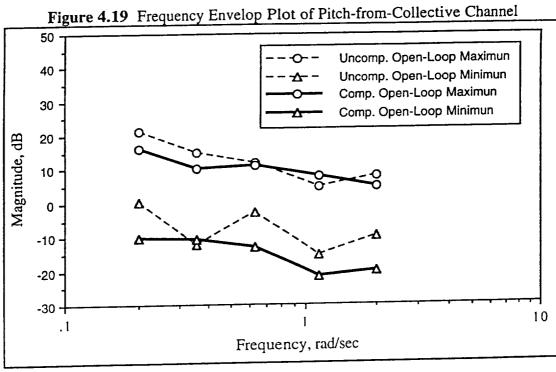
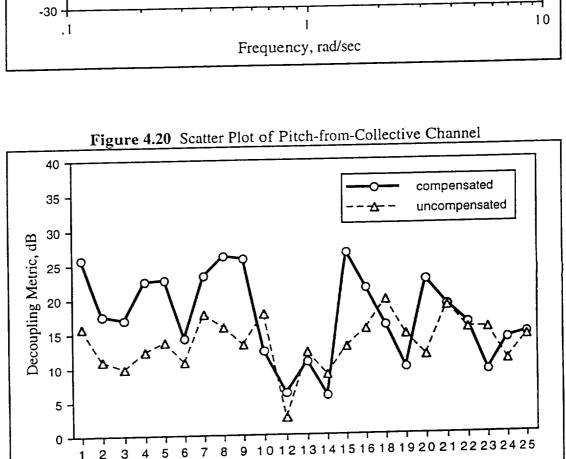


Figure 4.18 Scatter Plot of Roll-from-Collective Channel

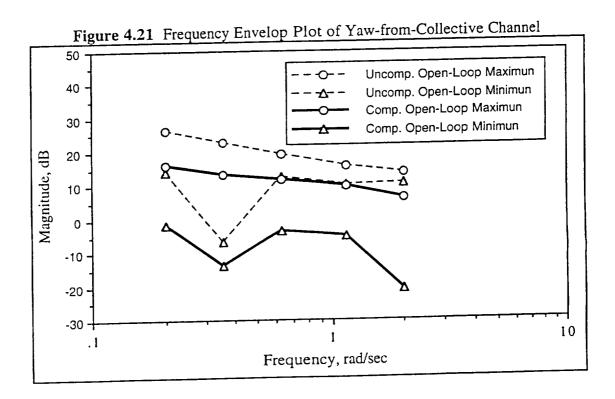
The frequency envelope plot of pitch-from-collective channel (Figure 4.19) only show small improvement over entire frequency range but the scatter plot shows otherwise. In Figure 4.20, the scatter plot shows that the low-order crossfeed has successfully decoupled both Group I and Group II configuration. The reason for frequency envelope plot and decoupling performance metrics shows only little improvement is because of the unsuccessfully decoupling in Group III configurations.

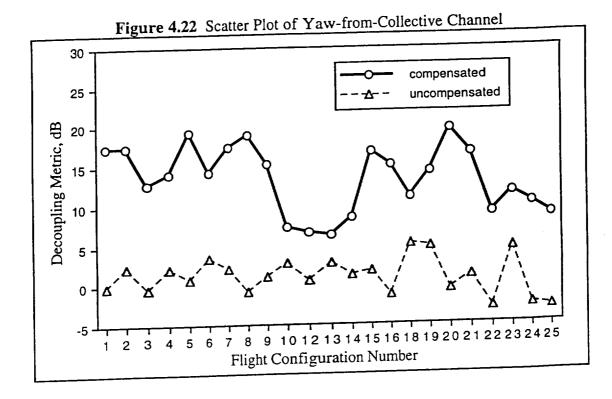




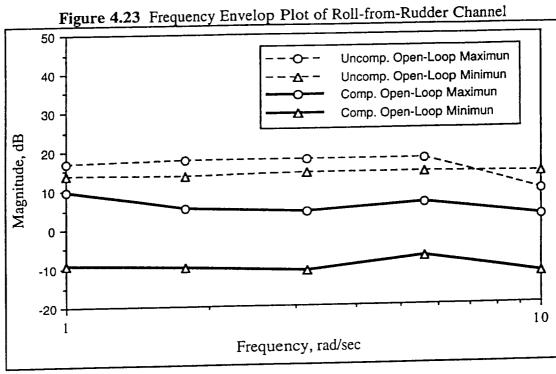
Flight Configuration Number

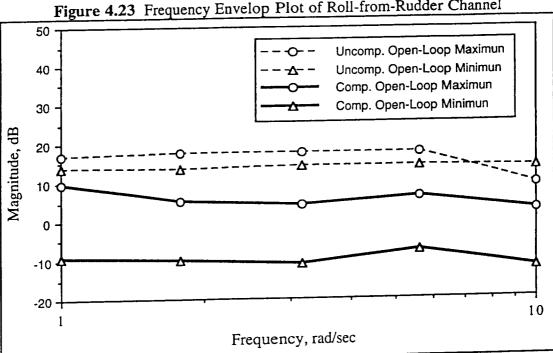
 In Figure 4.21, the frequency envelope plot of yaw-from-collective channel has illustrated the heavily coupled response that is caused by the engine dynamic. By implementing a second order transfer function as the dynamic crossfeed, the off-axis response has reduced 14 dB (reduces 75% coupling). The scatter plot in Figure 4.22 display how this simple low-order crossfeed decoupled all 23 flight configurations.

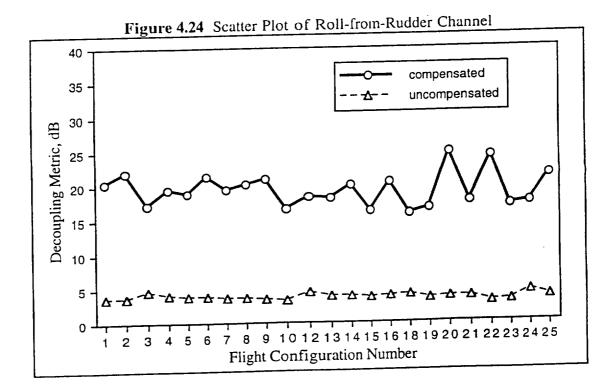




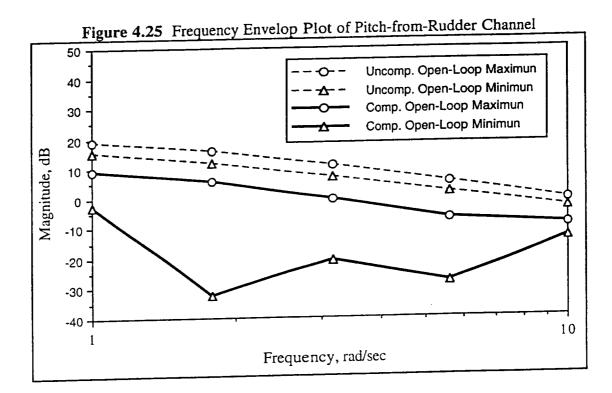
In the roll-from-rudder crossfeed frequency envelope plot (Figure 4.23), the magnitude responses illustrate nearly flat curve that indicates a simple fixed gain should able to reduce these off-axis responses. The template analysis in last section also point out this observation. This simple fixed gain crossfeed has successfully reduced the off-axis responses by average of 15 dB. The scatter plot (Figure 4.24) also shows improvement in decoupled performance metrics for all flight configurations.



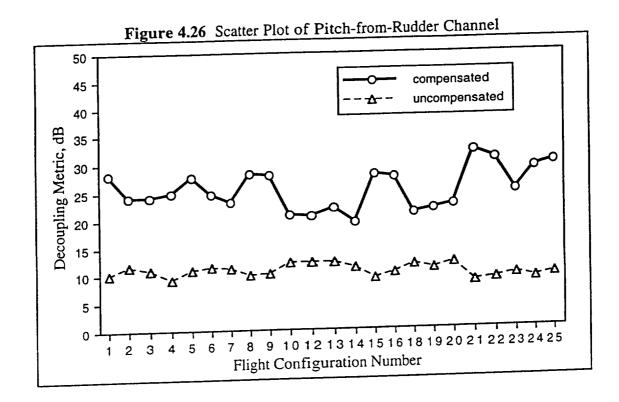




The frequency envelope plot (Figure 4.25) shows that the low-order pitch-from-rudder crossfeed reduces average of 15 dB. In the scatter plot (Figure 4.26), the low-order crossfeed has improved the decoupling performance metrics for all flight configuration.



All seven crossfeed channels' decoupling performance have improved but only the pitch-from-rudder low-order crossfeed has successfully decoupled its channel more than 20 dB (10% coupling). Although the remained six off-axis channels are still below the decoupling specification set in this study, but they have relaxed the high gain required for decoupling without sacrificing performance and robustness. The additional feedback from QFT design should decouple the off-axis channel even more.



CHAPTER **V** QFT DESIGN

Design Point Selection

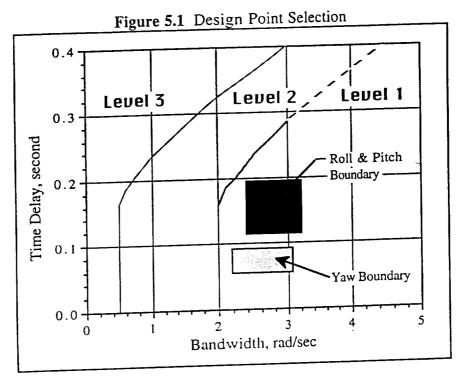
The design point selection was chosen to meet the requirement in ADS-33C⁴ for small-amplitude change of hover and low speed flight configurations. Most of these requirements can be achieved by using response shaping which does not affect the feedback properties of control law. The only requirement in the specification need to be addressed by feedback is the disturbance rejection requirement. The disturbance rejection properties are determined by crossover frequency, which affects the higher frequency pitch-roll attitude modes. The ADS-33C lacks the robust requirement, but an implicit assumption that the performance should be maintained for all flight conditions. In Takahashi's H_{∞} Helicopter Controls Study, it has shown that a high level of feedback was set, 5 rad/sec crossfeed, and a requirement was imposed to have at least 45° of phase margin and 6 dB of gain margin.⁵

The QFT control law design (as it mentioned in Chapter II) inherent ability is to reject disturbance, and the control cross-couplings are considered as the disturbances which are minimized by this design process. Since the controls have been decoupled and the feedback gain has been conserved, a low level of feedback, crossover of 2.5 rad/sec is selected for roll, pitch, and yaw axes. In Figure 5.1, the rectangular shaded box shows

⁴ Handling Qualities Requirements for Military Rotorcraft, ADS-33C, page 18

Takahashi, M. D. , H_∞ Helicopter Flight Control Law Design With and Without Rotor State Feedback.

nominal plant and its variation bound which determine the tracking performance specifications in time domain. These specifications included stability margin of 2.3 dB, bandwidth of 3 rad/sec, and gain margin of 6 dB.



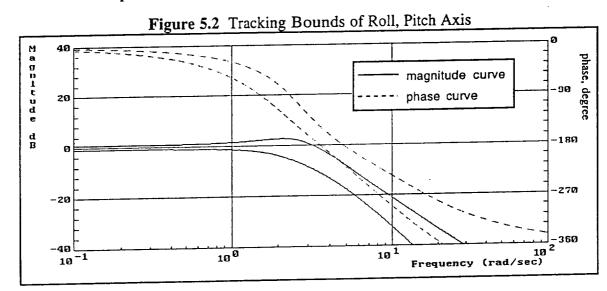
Tracking Performances Specifications & Response Types

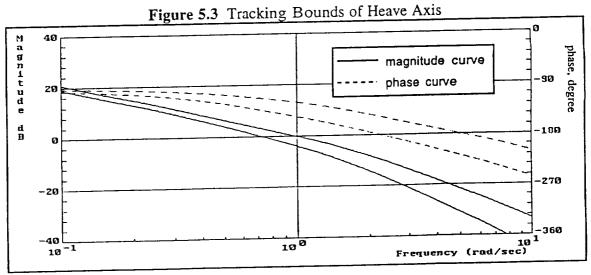
Based on the time domain specification, tracking performance bounds are determined by using second order transfer functions which have been selected to meet the handling qualities specification plus 10% overshoot for a step input. The transfer functions are listed in Table IX.

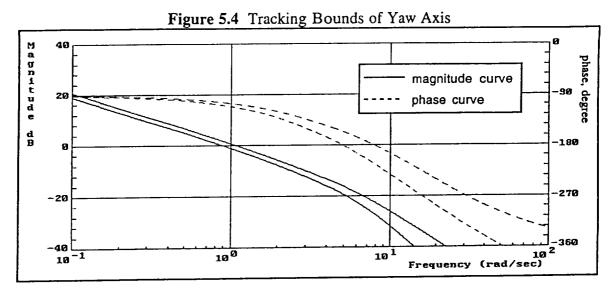
Table IX. Tracking Performance Transfer Functions

Table 1X. Hacking 1 chormans				
Control Axis	Upper Bound	Lower Bound	Frequency Range	
		27.34 e ^{-0.143s}	1 ~ 10 rad/sec	
Roll, Pitch Axis	8.3190 e ^{-0.143s} [0.45, 2.75]	[0.75, 2.25](6.0)		
		36 e-0.050s	1 ~ 10 rad/sec	
Yaw Axis	5.5 e-0.077s (0) (5.0)	$\frac{30e}{(0)(5.0)(8.0)}$	1 - 10 144 545	
			0.2 ~ 2.0 rad/sec	
Heave Axis	2.2e-0.077s	$\frac{6.3e^{-0.050s}}{(0)(1.0)(7.0)}$	0.2 ~ 2.0 rad/sec	
Tieave rums	(0)(2.0)	(0)(1.0)(7.0)	<u> </u>	

In Figure 5.2~5.4, the roll and pitch responses are design for attitude command-attitude hold system (ACAH), and the heave and yaw responses are rate command-attitude hold (RCAH). For example, in Figure 5.2, the solid lines are the magnitude curves, and the dashed lines are the phase curves. The final frequency responses of all flight configurations for roll and pitch axis must fall within the bounds in frequency of range of 1 to 10 rad/sec. Falling outside bounds at frequency lower than 1 rad/sec will not provide desired steady state responses and falling outside bounds at frequencies higher than 10 rad/sec will not provide desired transient response.

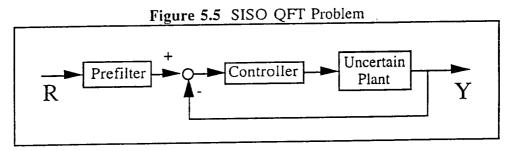






Controller Design

The low-order crossfeeds designed so far have decoupled the multi-input multi-output (MIMO) system into four single-input single-output control systems (SISO) shown in Figure 5.5.



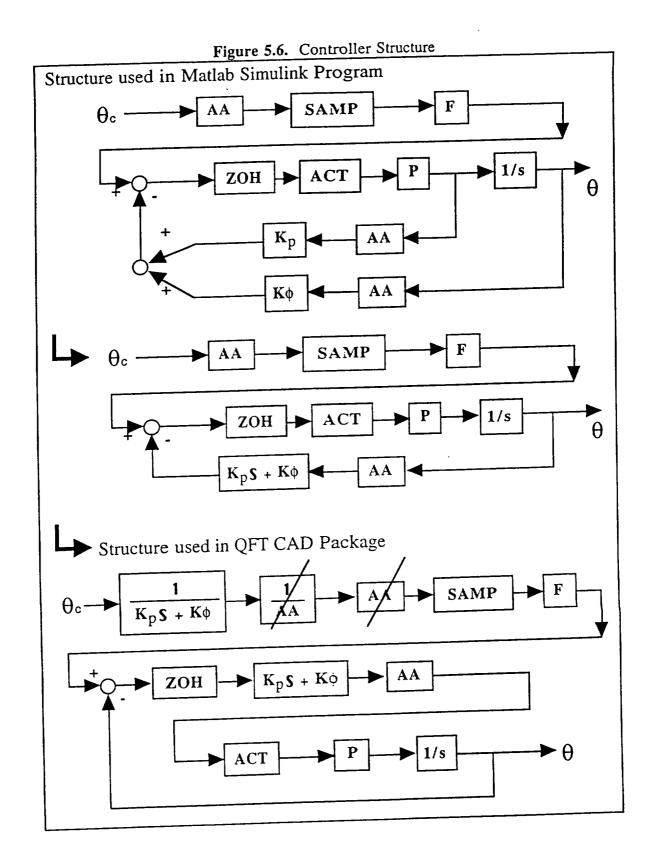
In QFT design, the purpose of the controller is to obtain the loop transmission so the "magnitude variation" of closed-loop frequency response over the frequency range of interest does not exceed the tracking bound specifications (discussed in previous section). No actual loop-shaping of frequency response is concerned at this point, only the variations over frequency with uncertainty. The loop-shaping of the closed-loop frequency responses is done by the prefilter which is discussed in next section. In the design of the controller, a high-order transfer function can be implemented, but only the constant gains were used in this study for the demonstration of QFT control design. All four axis were using same

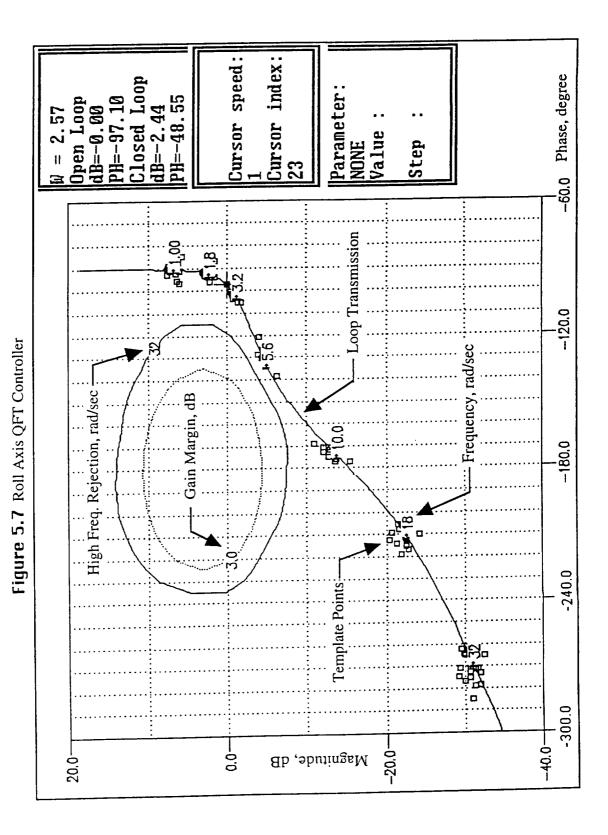
the QFT CAD package (ref. 13) only allow unit feedback, a block diagram algebra demonstrates conversion between two structures, where P and ACT represent the decoupled compensated plant and actuator dynamic, respectively. The ZOH and AA are added for digital control system emulation. The ZOH is used here to simulate computational and zero-order-hold time delay and the AA is implemented to reduce the sensor noise. A study done by Dr. Tischler in Reference 2 was using similar control structure which incorporating a lead compensator in its feedback loop addition to the feedback gains. A QFT controller was designed for the baseline model using the CAD package of Reference 13 and resultant controllers are shown in Table X.

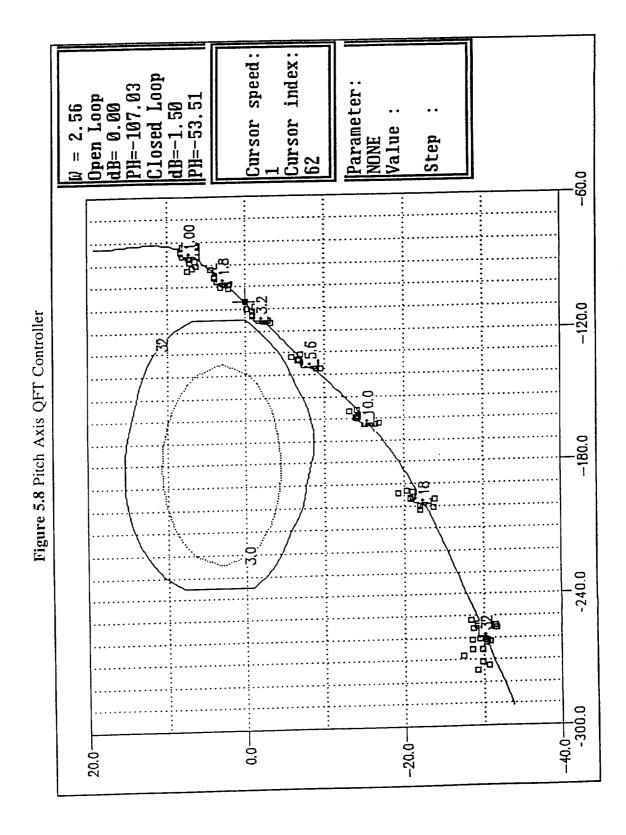
Table X. QFT Controllers

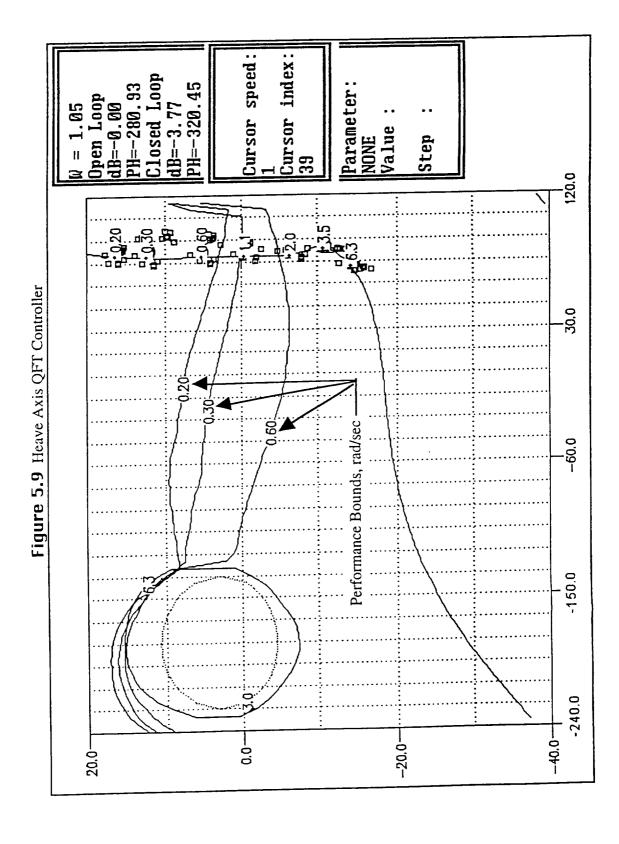
Table 12. Q				
	Rate Feedback Gain	Attitude Feedback Gain	Crossover Freq.	
Roll Axis	0.0222	0.1111	2.57	
Pitch Axis	0.1089	0.0653	2.56	
Heave Axis	0.1759	0.0633	1.05	
Yaw Axis	0.1064	0.0255	2.42	

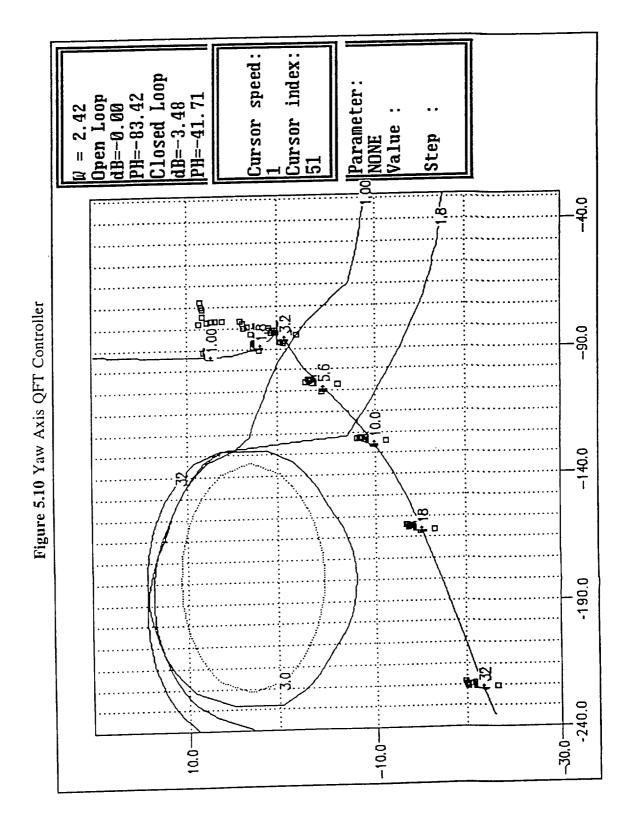
The CAD program enables the user to design the QFT controller in graphical method. By changing the controller, the CAD program automatically re-calculates and re-plots the loop transmission on screen. The screen displays the tracking boundaries, high frequency bound, template points at each frequency, and the loop transmission on Nichols Chart as shown in Figure 5.7~5.10. In the Figure 5.7, the loop-transmission in roll axis has a crossover frequency of 2.57 rad/sec which fall within boundary of design bounds in Figure 5.2. Similar to roll axis, pitch and yaw axis also has a crossover frequency within bounds.











Prefilter Design

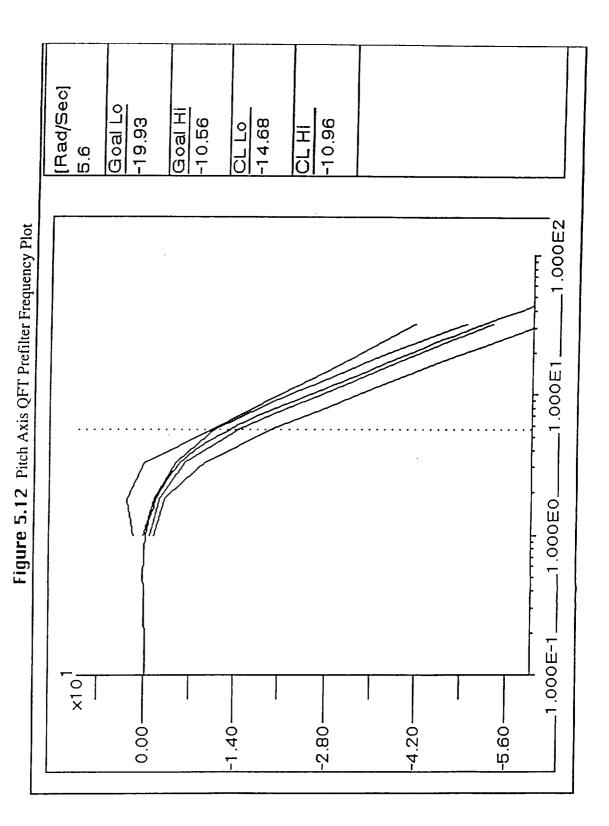
The purpose of prefilter in QFT design is to ensure the resulting frequency response lies within tracking bounds(Figure 5.2~5.4) which are determined from Figure 5.1. The basic prefilter block diagram is shown Figure 5.5 where SAMP is used to simulate the sampling time delay of digital system in analog system, and F is the prefilter of the QFT design. Since both heave and yaw axis are RCAH system, an integrator is added to the prefilter design which is shown in Table XI. The pole at -100 rad/sec is added to the roll axis prefilter to make it realizable. The frequency plots of the final QFT control system are shown in Figure 5.11~5.14, and the QFT control system block diagram is in Figure 5.15. The most outer pair curves are the performance bounds. The next pair curves are the template variations, and the most center curve is the nominal plant. Note that the template variation of all 23 flight configurations stay within their tracking performance bounds in the frequency range of interest.

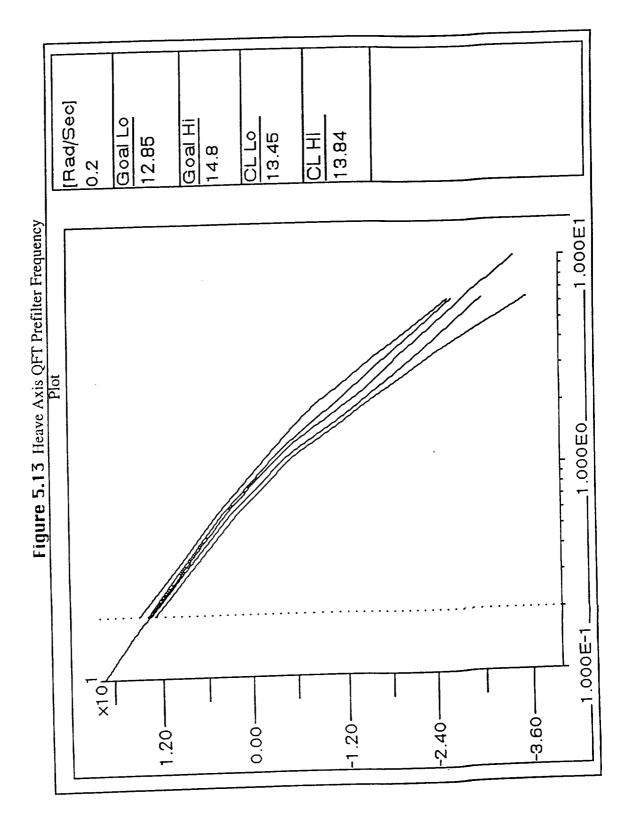
Table XI QFT Prefilter

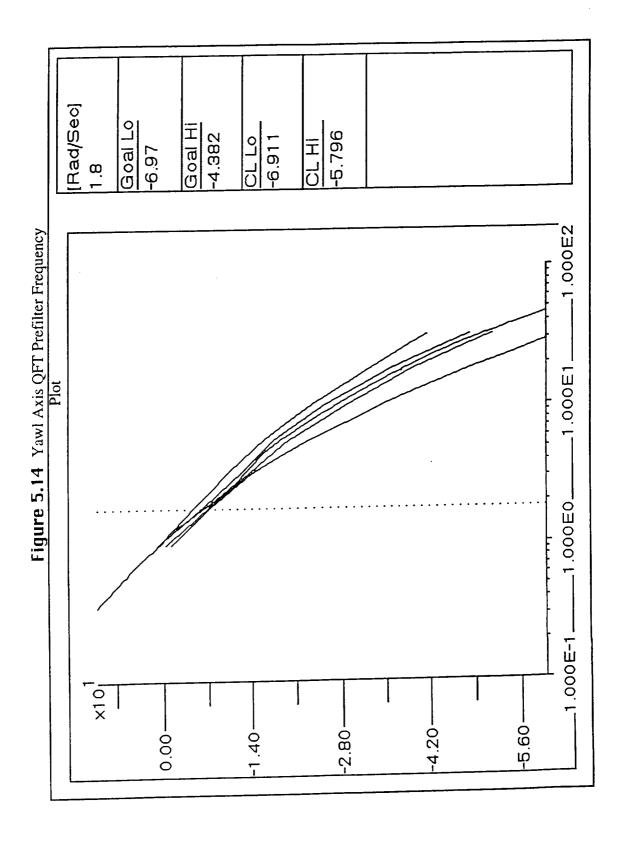
Control Axis	Transfer Function	
Roll Axis	$\frac{0.2248 [0.7, 5.6] (10)}{[0.64, 2.52] (100)}$	
Pitch Axis	<u>0.2942 (0.45)</u> (2.0)	
Heave Axis	0.2748 (0.296) (2.0) (0) (2.58)	
Yaw Axis	0.1179 (0.220) (0)	

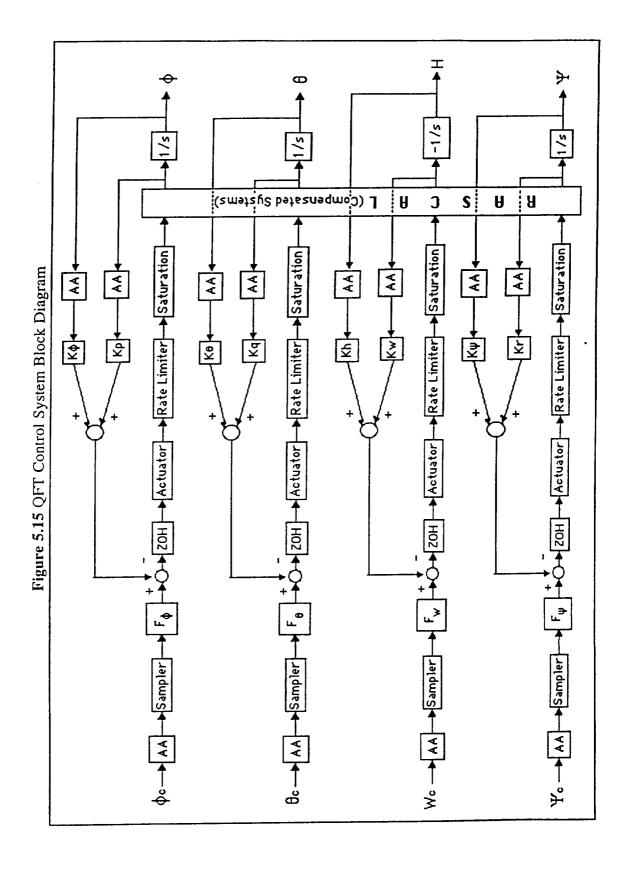
[Rad/Sec] Goal Lo 0.9779 Goal Hi -1.407 0.163 1.488 CL Lo C E 1,000E2 Figure 5.11 Roll Axis QFT Prefilter Frequency Plot Upper Bound of Template Variation Frequency, rad/sec (log scale) 1.000E1 Lower Bound of _ Template Variation Lower Performance Bound Upper Performance Bound — _1.000E0_ - Nominal Plant _1.000E-1_ Magnitude, dB ×10_ -5.ø∪--4.20--2.80 -1.40-0.00

J









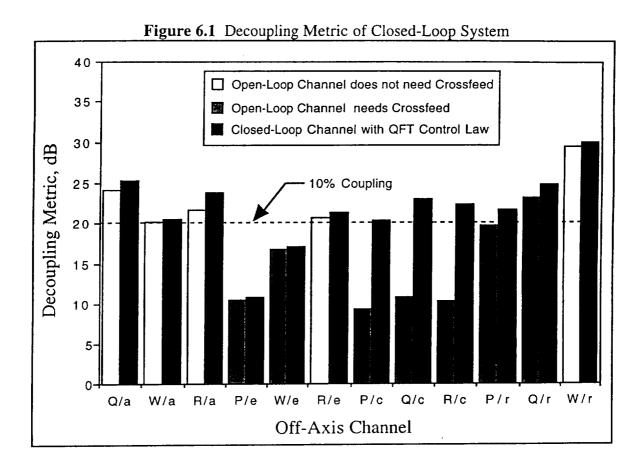
CHAPTER VI FLIGHT CONTROL SYSTEM ANALYSIS

Decoupling Performance Metrics of Open-Loop Control System (Review)

In this research, the control system design consists of two stages: crossfeed design and QFT design. The performance of the low-order crossfeeds has evaluated in Chapter IV. In the crossfeed design, Seven out of twelve off-axis channels required the low-order dynamic crossfeeds, and only the pitch-from-rudder channel has achieved the desired decoupling performance metric above 20 dB.

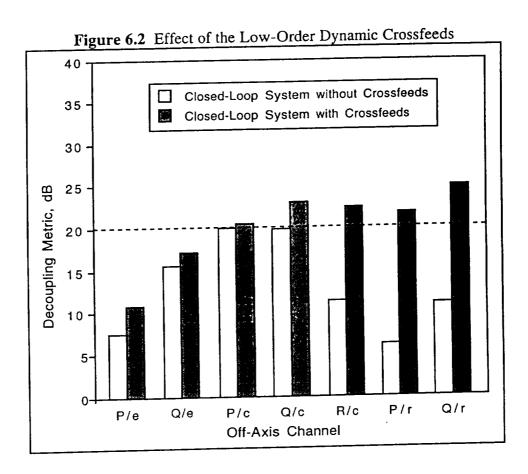
Decoupling Performance Metrics of Closed-Loop Control System

The decoupling performance metrics of closed-loop system is evaluated, and their results is shown in Figure 6.1. Notice in this chart, only the heave channels (P/c, Q/c, R/c) improved most by the QFT feedback design. The average increase in decoupling metrics is 11.7 dB, which in term of decoupling percentage is 74% improvement. Other four channels also have small increase of the decoupling metric, but they are not as much as the heave channel. All channels have achieved the decoupling metric of 20 dB or better except the roll-from-elevator (P/e) and the pitch-from-elevator (Q/e).



Effect of Dynamic Crossfeed on a Closed-Loop System

The effect of the crossfeeds on a closed-loop system is shown in Figure 6.2. In this figure, the decoupling crossfeeds improved the decoupled metric most on the yaw-from-collective (R/c) channel and yaw channel (P/r, Q/r). by 13.5 dB or 79% improvement. On the other hand, the effectiveness of the crossfeeds (P/e, Q/e, P/c, and Q/c) on remainder four channels seem to be limited. Refer back to Figure 4.4~4.7, these template plots point out why the low-order dynamic crossfeed does not function well on these channels. From Figure 4.4 to 4.6, they all have large, over-lay templates which cannot be represented properly by the target points. In case of Figure 4.7, the size of the template is not enormous, but there is too much scatter in each frequency such that the templates are poorly represented by the small template shown on Figure 4.7.

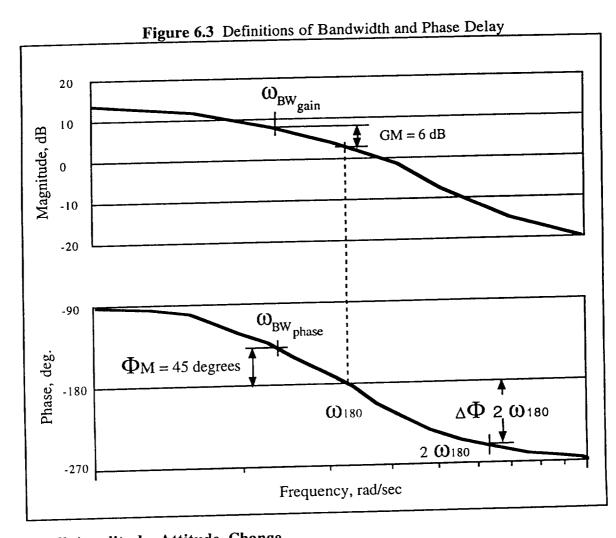


Handling Quality Analysis

The handling quality analysis is based on the Handling Qualities Requirements for Military Rotorcraft (ADS-33C). In this study, three types of requirement are tested: Small-, Moderate-, Large-Amplitude Attitude Changes. All three requirements are evaluated by two variables: bandwidth and phase delay. The definitions (ref. 22)⁶ of these two variables are shown in Figure 6.3. Notice that the bandwidth of the system is the lesser one of ω_{BWgain} , $\omega_{BWphase}$, and phase delay is calculated by following equation:

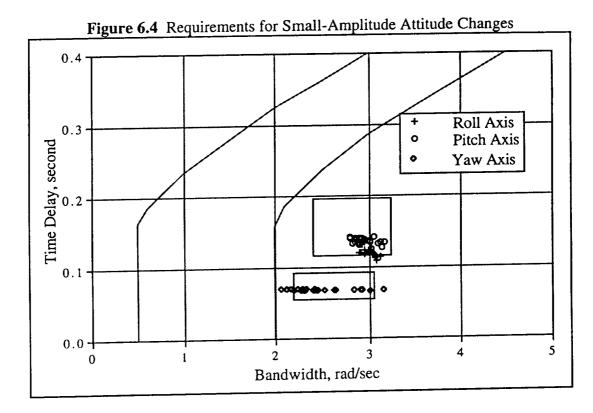
$$\tau_{\rm p} = \frac{\Delta \phi_{2\omega_{180}}}{57.3 \; (2\omega_{180})}$$

⁶ ADS-33C, page 19, Figure 2(3.3)



Small-Amplitude Attitude Change

The handling qualities results of small-amplitude roll (pitch, yaw) attitude changes for hover and low speed is shown in Figure 6.4. The figures have shown that the handling qualities of small-amplitude change for all roll, pitch, and yaw axis are desirable (Level 1).



Moderate-Amplitude Attitude Change

In the moderate-amplitude attitude change requirement (quickness), the aircraft must achieve a minimum attitude change of 10° in roll and yaw axis, and a minimum attitude change of 5° in pitch axis. The required attitude changes should be made as rapidly as possible form one steady attitude to another without significant reversals in the sign of the cockpit control input relative to the trim position. Most of time the helicopter is able perform this task but not quickly enough. The main reason of this slow reaction is excess time delay. The handling qualities results of moderate-amplitude roll (pitch, yaw) attitude changes for hover and low speed is shown in Figure 6.5. The figures have shown that the handling qualities of moderate-amplitude change for pitch axis are desirable (Level 1), but the roll and yaw axes is lesser desirable (Level 2).

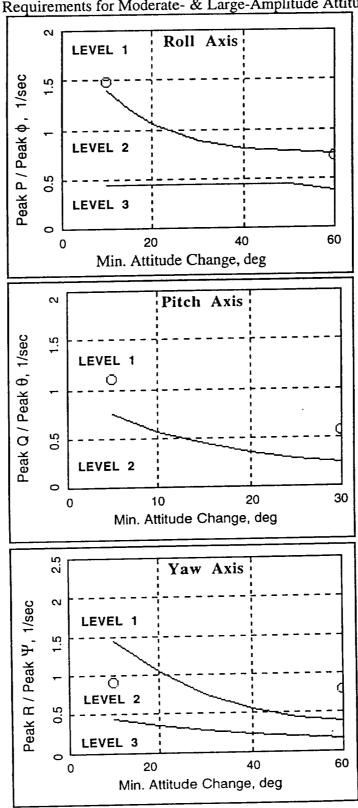


Figure 6.5 Requirements for Moderate- & Large-Amplitude Attitude Changes

Large-Amplitude Attitude Change

From ADS-33C (ref. 22), the requirement for large-amplitude attitude changes is shown in Table XII. The handling quality study here is the level 1 aggressive maneuvering in rapid hovering turn. Under this requirement, the aircraft has to obtain a bank angle of $\pm 60^{\circ}$, pitch angle of $\pm 30^{\circ}$, and a yaw rate of $\pm 60^{\circ}$ deg/sec, and their results are shown in Figure 6.5. Notice that the large-amplitude attitude change has lesser strict requirement compare to the moderate-amplitude one.

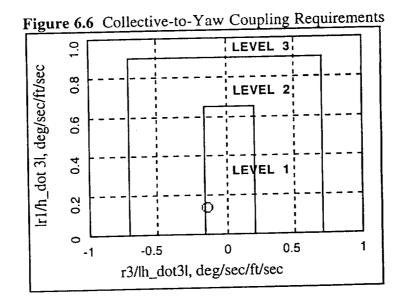
Table XII Requirements for Large-Amplitude Attitude Changes

Table XII Requirements for Large-Amphitude Attitude Changes										
	RATE RESPONSE-TYPE						ATTITUDE RESPONSE- TYPE			
	MINIMUN ACHIEVABLE ANGULAR RATE (dcg/scc)					MINIMUN ACHIEVABLE ANGLE (deg)				
	LEVEL 1			LEVEL 2 & 3			LEVEL 1		LEVEL 2 & 3	
	q	p	r	q	p	r	θ	ф	θ	ф
Limited Maneuvering All MTEs not otherwise specified	±6	±21	±6.5	±3	±15	±5	±15	±15	±7	±10
Moderate Manueuvering Rapid transition to precision hover Slope Landing Shipboard landing	±13	±50	±22	±6	±21	±9.5	+20 -30	±60	±13	±30
Aggressive Maneuvering Rapid accel and decel Rapid sidestep Rapid hovering turn Rapid slalom Target acquisition and tracking Pullup/pushover Rapid bobup-bobdown	±30	±50	±60	±13	±50	±22	±30	±60	+20 -30	±30

Collective-to-Yaw Coupling Requirement

Unlike the roll, pitch, and yaw axis, the vertical axis (heave) does not have similar type of handling quality requirement. However, there is a collective-to-yaw coupling requirement which evaluates vertical axis performance. As it points out in ADS-33C, there should be no objectionable yaw oscillations following step or ramp collective changes in the positive and negative direction. Oscillations involving yaw rates greater than 5 deg/sec shall be deemed objectionable (ref. 22, Section 3.3.9.1, page 26). The evaluation of this requirement is based on following variables and their definition is shown below and analysis is present in Figure 6.6. Figure 6.6 shows that the collective-to-yaw coupling requirement is desirable (Level 1).

r1 = first peak (before 3 seconds) or r(1) if no peak occurs before 3 seconds $r3 = (r(3) - r1) \text{ for } r1 > 0 \quad \text{or} \quad (r1 - r(3)) \text{ for } r1 < 0$ $r(1), r(3) \text{ are yaw rate responses measured at 1 and 3 seconds, and h(3) is altitude rate response measured at 3 seconds following a step collective input at <math>t = 0$.



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Disturbance Rejection Performance

The objective of the feedback system is to attenuate undesired responses and disturbances. Disturbances are resulted from atmospheric and electrical inputs. A 1-inch pulse input of a 0.5 second duration is used to evaluate the disturbance rejection performance of the nominal plant closed-loop system. Time responses of the all four axes for the final closed-loop system is shown in Figure 6.7. The feedback control system is seen to achieve well damped closed-loop dynamics and good disturbance rejection in both roll and pitch axis, and less desirable results in heave and yaw axis. Overall, the QFT control system does yield a good disturbance rejection.

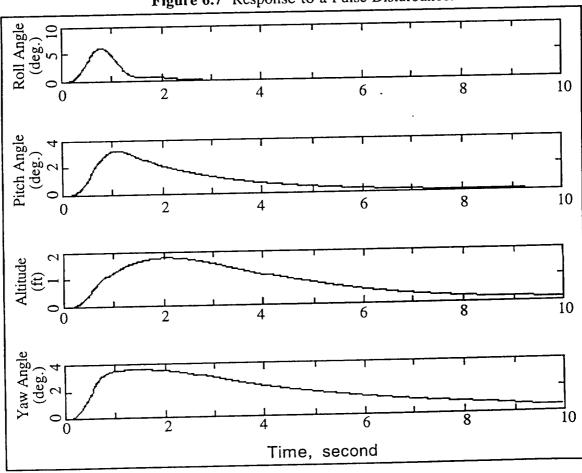


Figure 6.7 Response to a Pulse Disturbance.

CHAPTER VII CONCLUSIONS & RECOMMENDATIONS

A four-input, four-output (roll, pitch, yaw, and heave) QFT controls design with robust crossfeeds was developed for a rotorcraft in near-hovering flight. The control system bandwidth allows the rotorcraft to be used as an inflight simulator. The resulting design proved to be superior to alternative control system designs using conventional fixed-gain crossfeeds and to feedback-only designs which rely on high gains to suppress undesired off- axis responses. The use of dynamic, robust crossfeeds prior to the QFT design conserved feedback gain and resulted in performance that meets current handling qualities specifications relative to the decoupling of off-axis responses. Handling qualities are level 1 for both low-gain tasks and high-tasks in roll, pitch, yaw axis except for the 10 deg/sec yaw command. It has a level 2 handling quality which is caused by phase lag.

Frequency dependent performance metrics focusing on piloted flight were developed, and decoupling criteria were implemented on 23 flight configurations. The decoupling criteria showed that only seven of the possible twelve crossfeeds were required. All but one of the resulting crossfeeds were implemented using transfer functions instead of fixed-gains to ensure robust decoupling. A weighting strategy was employed to ensure that the transfer functions were practical (i.e. stable and low order) and effective in the frequency range of piloted flight (0.2 to 2.0 rad/sec for the heave channel and 1.0 to 10.0 for the roll, pitch, and yaw channels).

The combined effect of the QFT feedback design following the implementation of loworder crossfeed compensators successfully decoupled ten of twelve off-axis channels more than 20-dB (20 dB is 10% coupling between on-axis and off-axis responses). The remaining roll-from-elevator and heave-from-elevator channels resulted in 10.8 dB (29% coupling) and 17.2 dB (14% coupling) respectively. The relatively large coupling in these two channels was caused by abnormally large scatter in the frequency response data of the ideal decoupling crossfeeds for the 23 configurations, making it impossible to replace them with a single, low-order crossfeed.

It is recommended that a linear QFT controller tuned and digitized to the flight model be developed, implemented, and tested on an accurate non-linear flight simulation. Performance and disturbance specifications for this case remain to be developed. Finally, a new strategy of selecting low-order dynamic crossfeeds is needed when there is excessive scatter in the ideal crossfeed frequency response data.

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APPENDIX A

State Vector used in the Forecast Model

Name	Description	State Index	
u	Forward Velocity	0	
v	Sideward Velocity	0	
w	Heave	1	
p	Roll Rate	2	
q	Pitch Rate	3	
r	Yaw Rate	4	
Phi	Roll Angle	5	
Theta	Pitch Angle	6	
Psi	Yaw Angle	0	
beta_0-dot	Collective Flap Rate	7	
beta_1c-dot	Longitudinal Flap Rate	8	
beta_1s-dot	Lateral Flap Rate	9	
beta_2-dot	Differential Flap Rate	-1	
beta_0	Collective Flap	10	
beta_1c	Longitudinal Flap	11	
beta_ls	Lateral Flap	12	
beta_2	Differential Flap	-1	
zeta_0-dot	Collective Lag Rate	-1	
zeta_1c-dot	Longitudinal Lag Rate	-1	
zeta_1s-dot	Lateral Lag Rate	-1	
zeta_2-dot	Differential Lag Rate	-1	
zeta_0	Collective Lag	-1	
zeta_1c	Longitudinal Lag	-1	
zeta_1s	Lateral Lag	-1	
zeta_2	Differential Lag	-1	
phi_dyn	Dynamic Twist	-1	
phi_dyn-dot	Dynamic Twist Rate	-1	
lambda	Constant Inflow	13	

APPENDIX B

Group I: Most Probable Hovering Flight Configuration 1 15 Knots Forward Flight Configuration 2 15 Knots Rearward Flight Configuration 3 15 Knots, $\beta = 80^{\circ}$ Flight Configuration 7 15 Knots, $\beta = -80^{\circ}$ Flight Configuration 9 Group II: Less Probable 15 Knots, $\beta = 45^{\circ}$ Flight Configuration 6 15 Knots, $\beta = -45^{\circ}$ Flight Configuration 8 6 Knots, $\gamma = 80^{\circ}$ Flight Configuration 14 6 Knots, $\gamma = -70^{\circ}$ Flight Configuration 15 Group III: Least Probable 30 Knots Forward Flight Configuration 4 30 Knots, $\beta = 180^{\circ}$ Flight Configuration 5 30 Knots, $\beta = 45^{\circ}$ Flight Configuration 10 (Not Trimmed) 30 Knots, $\beta = 80^{\circ}$ Flight Configuration 11 30 Knots, $\beta = -45^{\circ}$ Flight Configuration 12 30 Knots, $\beta = -80^{\circ}$ Flight Configuration 13 12 Knots, $\gamma = 80^{\circ}$ Flight Configuration 16 45 Knots, $\gamma = -7.06^{\circ}$, $\phi = 20^{\circ}$ (Not Trimmed) Flight Configuration 17 45 Knots, $\gamma = -7.06^{\circ}$, $\phi = -20^{\circ}$ Flight Configuration 18 45 Knots, $\gamma = 7.06^{\circ}$, $\phi = 20^{\circ}$ Flight Configuration 19 Hovering, Main Rotor Speed = 24 rad/sec Flight Configuration 20 Hovering, Main Rotor Speed = 30 rad/sec Flight Configuration 21 Hovering, Weight = 20,000 lbs Flight Configuration 22 45 Knots, $\gamma = -7.06^{\circ}$, $\phi = 20^{\circ}$, Weight = 20,000 lbs Flight Configuration 23 Hovering, Forward CG Flight Configuration 24

Hovering, Aft CG

Flight Configuration 25

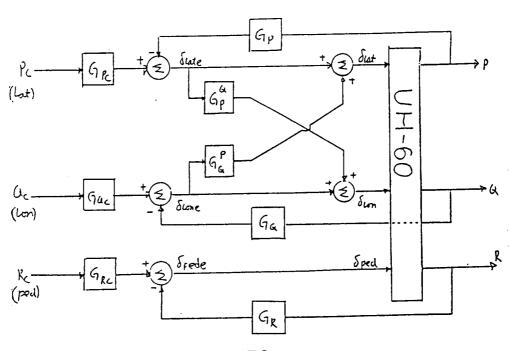
APPENDIX C

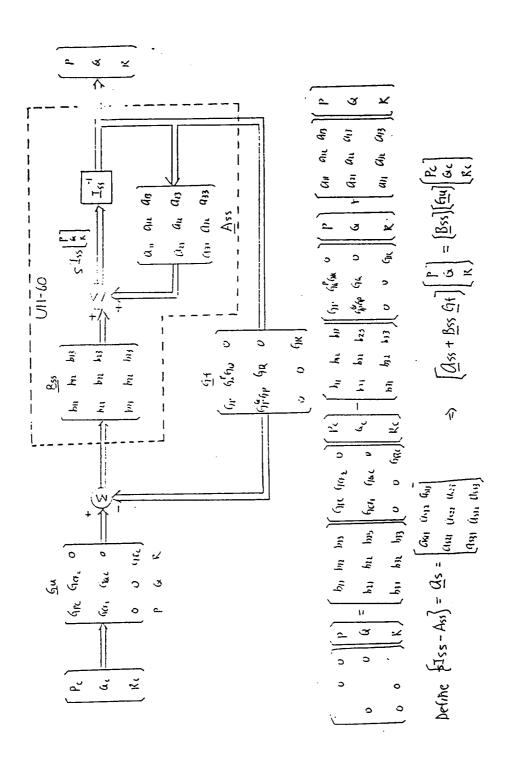
Derivation of Coupling Numerator For Pitch-from-Aileron Coupling

$$\begin{bmatrix}
Sint \\
Sint \\
Sint \\
Special
\end{bmatrix} = \begin{bmatrix}
1 & G_{ik} & O \\
G_{ik}^{ik} & 1 & O \\
O & O & 1
\end{bmatrix}
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Quis ari Cours strategues

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\end{bmatrix} = \begin{bmatrix}
1 & 6_{a} & 0 \\
G_{r}^{a} & G_{r}^{a}
\end{bmatrix}
\begin{bmatrix}
S_{can} \\
S_{can}$$





| * When the your feedback loop is tight (GR>>1), GR terms weight more

For ideal cross feed,
$$\frac{Q}{Fc} = 0$$
 % $11 = 0$

$$G_{p}^{G} = -\frac{N_{\text{fint } \widehat{e}pel}}{N_{\text{fint } \widehat{e}pel}}$$

* By apply similar way, the can be desermine

$$G_{k}^{P} = -\frac{N_{Sicn}^{P} \mathcal{E}_{scd}}{N_{Sich}^{P} \mathcal{R}_{scd}}$$

$$N_{Sich}^{P} \mathcal{R}_{scd}$$
ninere $G_{kc} = 1$